

# Improving Bridge Assessment through integration on Visual Inspection and Non-destruction Evaluation Data

Amir H. Alavi, PhD

IRISE ANNUAL MEETING

MAY 25, 2022

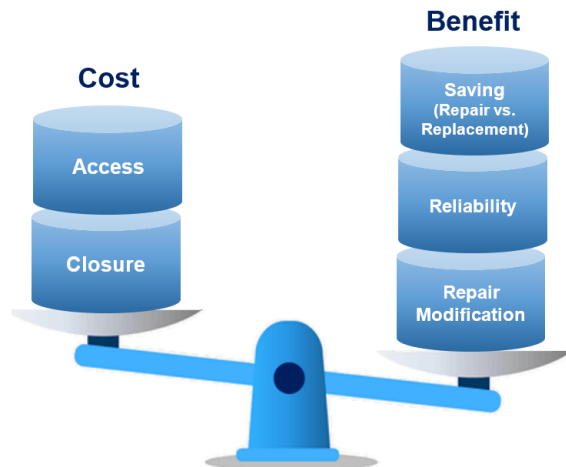
# The Background



[www.washingtonpost.com](http://www.washingtonpost.com)

## The US Federal Reserve Board:

- Reduction of the national GDP due to failure of civil infrastructure **1%**
- The America's aging infrastructure **D+**

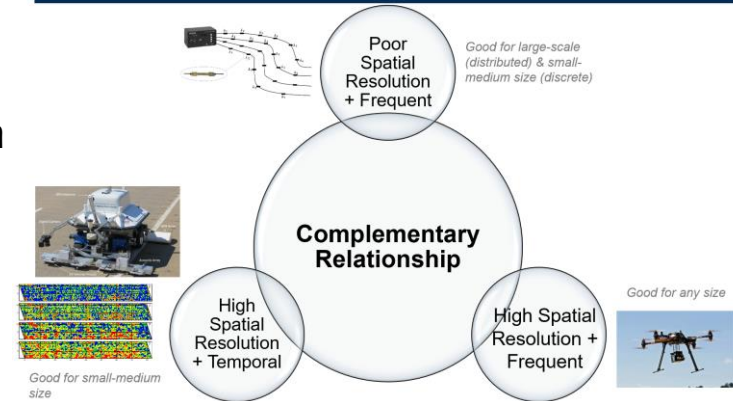


**Cost-effective, continuous, and user-centered** assessment and safety evaluation of civil infrastructure are on demand

# The Problem

- Large **costs** and relatively **long intervals** between inspections for large structures
- Current assessment approaches are generally **subjective** in nature and provide **only qualitative data** reflective of surface or near-surface condition
- Huge gap exists in:
  - Reliability/consistency/implementation of the **UAVs** over the **service life of bridges**
  - Effective approaches to **fuse** the collected massive NDE **data**

## Bridge Monitoring Technologies



# Project Objectives

- Establish a framework capable of leveraging the data provided by **emerging UAV-based** and **NDE** techniques
- Addressing the principal challenges associated with studying the service life of bridge structures:
  - Long-time scales (which requires **accelerated aging**)
  - The **diverse outputs** related to bridge condition (in terms of data collected through UAV, NDE, and visual inspection)
- Identifying the **synergies** among bridge degradation, remaining service life, and the results taken from the multimodal sensing technologies (NDE, and UAV-based)

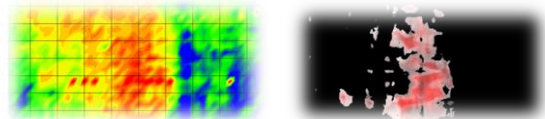
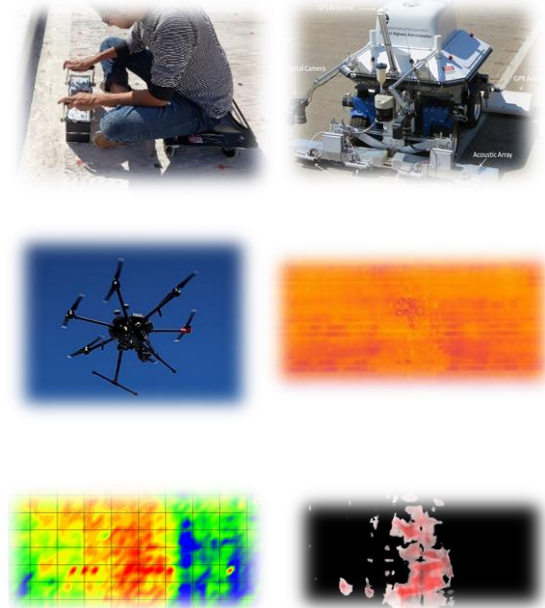
# Project Approach

## Tasks:

- **Development of Automated Vision-Based Inspection**
  - Collection of high-resolution and high-temporal data from the BEAST facility
  - Advanced data interpretation for UAV data
  - UAV data collection strategy
- **Improvement of Multi-resource NDE Data Interpretation**
  - Individual NDE data interpretation
  - Multi-resource NDE data fusion

## Deliverables:

- Final Report
- Technical Articles
- Technical Events (TRB, NEBPP)



# Application of Results

## The BEAST

Bridge Evaluation and Accelerated Structural Testing Lab (BEAST):

- Full-scale Bridge Systems
  - Accelerated Deterioration
  - Speed up 30 times
- NDE Data Collected from the BEAST:
- Electrical Resistance (ER)
  - Ultrasonic Surface Wave (USW)
  - Ground Penetrating Radar (GPR)
  - Half Cell Potential (HCP)



- UAV Data Collected from the BEAST:
- HD Images (UAV/Hand-held)
  - Infrared Images (UAV/Hand-held)

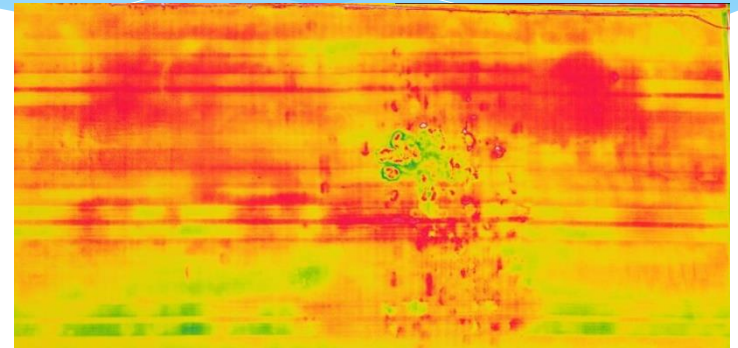
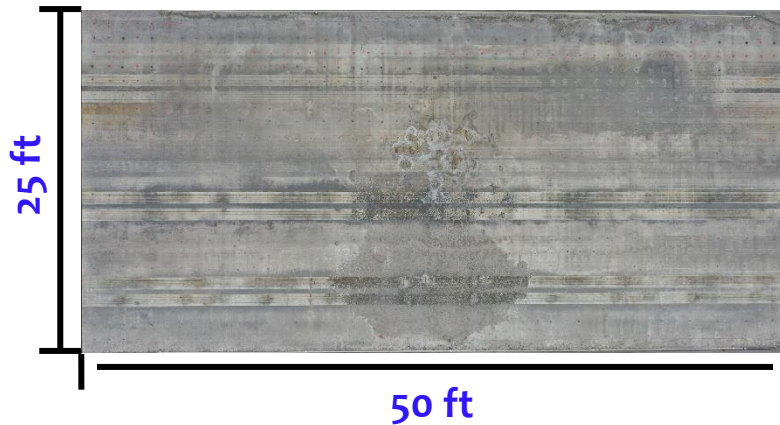




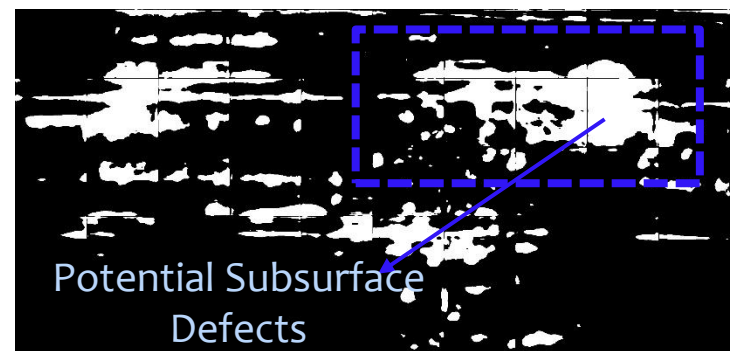
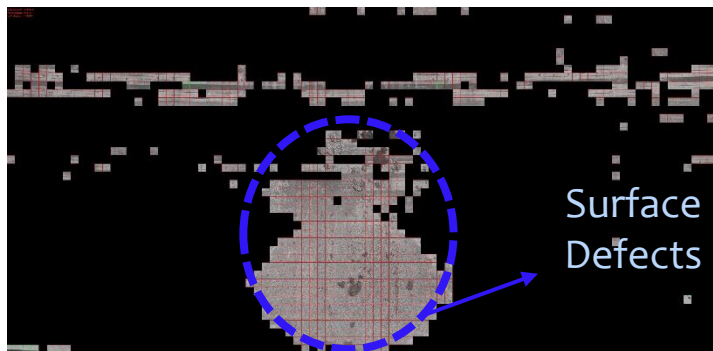
# Application of Results

## Implementation and Validation on BEAST

Input



Output





# Application of Results

## UAV Data Collection Strategy



### Challenges:

- IR image quality can be **affected** by **many factors**
- Investigation in UAV IR data **collection strategy** is necessary

	Collection #1	Collection #2	Collection #3
<b>Time</b>	Morning (10 am - noon)	Afternoon (3-5 pm)	Evening
<b>Distance from Deck (feet)*</b>	30/40/50/60/70/80	30/40/50/60/70/80	30/40/50/60/70/80
<b>Camera angles</b>	Vertical/Oblique	Vertical/Oblique	Vertical/Oblique
<b>Overlap</b>	75%	75%	75%
<b>Deck condition</b>	Dry	Dry	Dry
<b>HD Images</b>			
	Same setting as IR image (only before sunset)		

# Application of Results

- The necessary temperature change for IRT under passive conditions is **at least 8.2° C**.
- The temperature changes were **11.1° C** at the closest climatological substation to the BEAST facility on **April 28<sup>th</sup>, 2021**

## Time Factor Significant effect

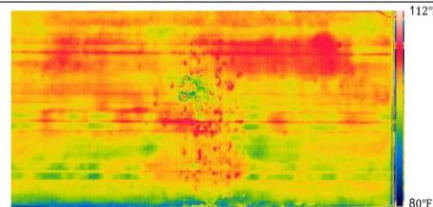
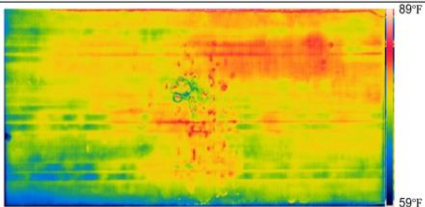
morning

April 28<sup>th</sup>, 2021, 70ft

afternoon

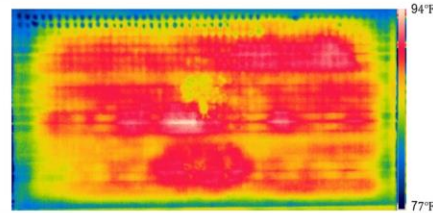
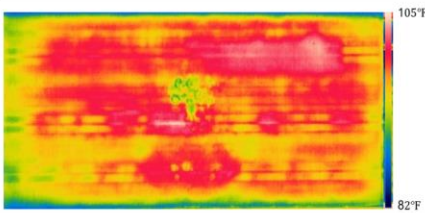
11 am, 68°F, 5mph from N

1 pm, 87°F, 0mph from N



4 pm, 88°F, 10mph from SE

6:30 pm, 79°F, 8 mph from SW

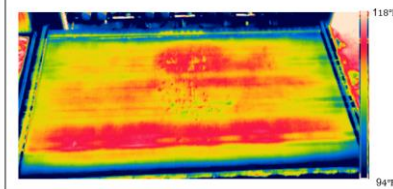
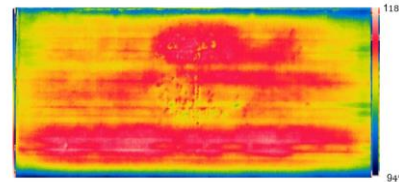


## Angle Factor Moderate effect

April 28<sup>th</sup>, 2021, 80 ft, 5:30 pm

Vertical

Oblique



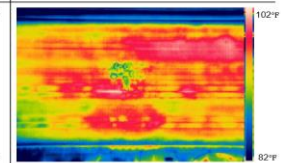
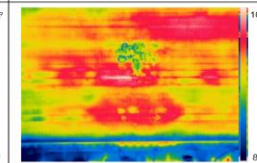
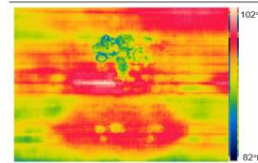
## Distance Factor No significant effect

April 28<sup>th</sup>, 2021, 4:00 pm

30 ft

40 ft

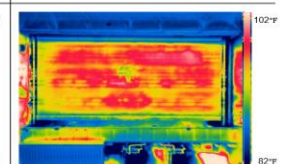
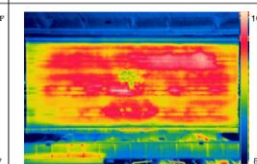
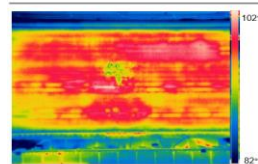
50 ft



60 ft

70 ft

80 ft



# Application of Results

## Multi-resource Data Collected from the BEAST

**10** rounds of NDE data collection have been conducted

Data Collection Date	Cumulative Live Load Cycles	Cumulative Freeze-thaw Cycles	Deck Condition Rating (Visual Inspection)	NDE Data Collection (IE/USW/ER/GPR/HCP)
11/2019	185000	8	-	X
01/2020	385000	24	-	X
02/2020	572000	35	X	X
06/2020	717000	39	-	X
11/2020	914000	48	X	X
12/2020	1114000	56	-	X
03/2021	1323270	70	X	X
04/2021	1374876	73	X	X
06/2021	1671506	85	X	X
07/2021	1866006	85	X	X

# Application of Results

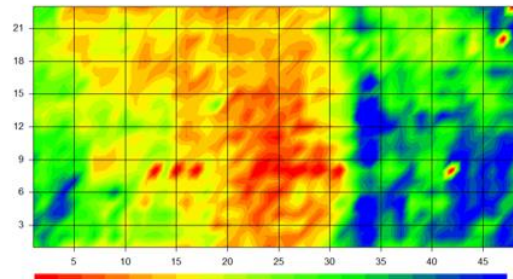
## Statistical Analysis for Individual NDE Data

### Condition maps (April 2021)

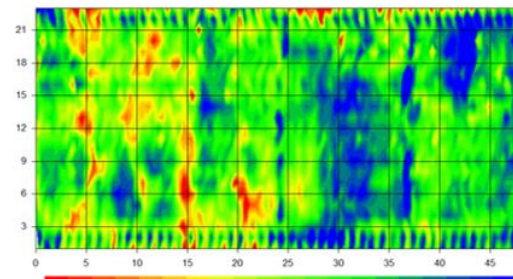
**Serious**



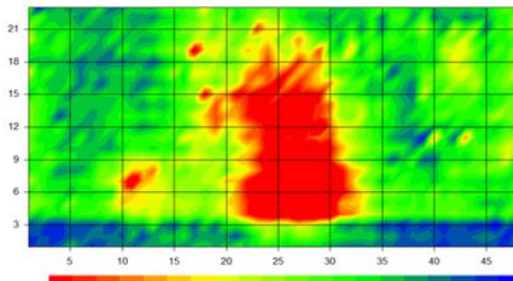
**Electrical Resistance (ER)**



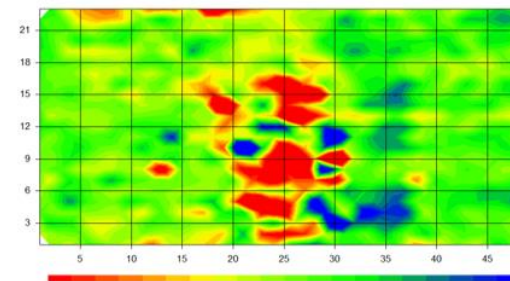
**Ground Penetrating Radar (GPR)**



**Half Cell Potential (HCP)**



**Ultrasonic Surface Wave (USW)**



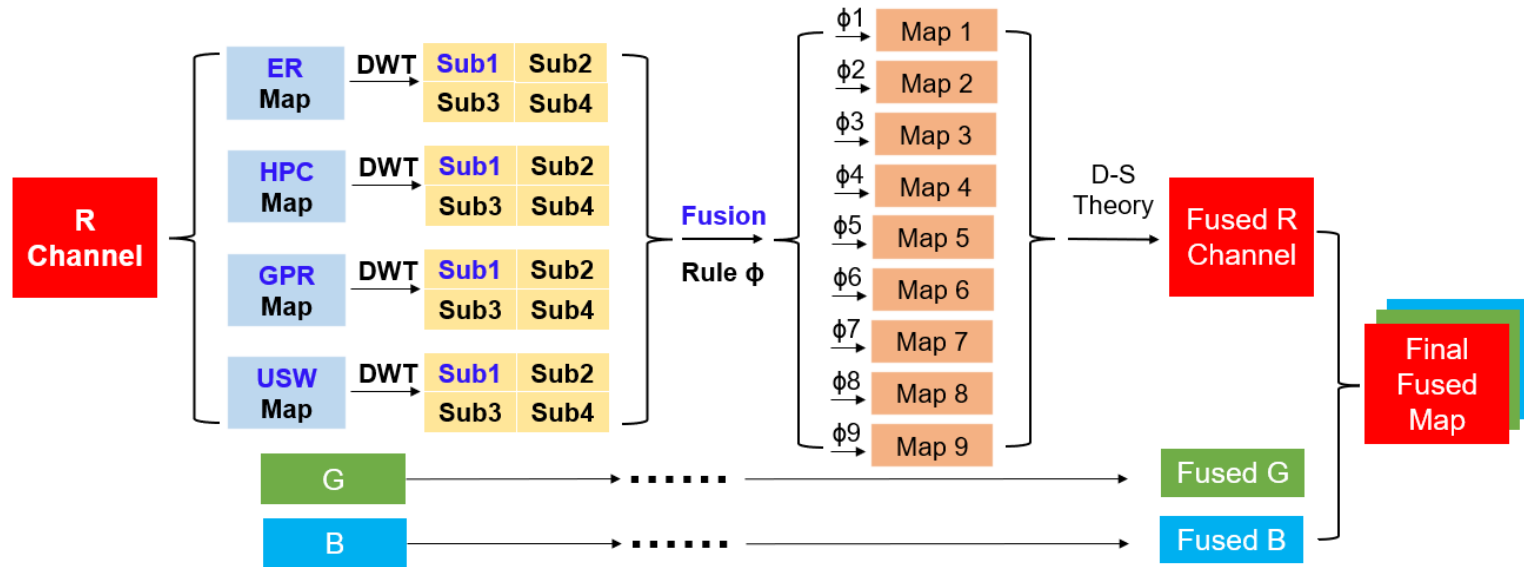
# Application of Results

## Multi-resource NDE Data Fusion

Discrete Wavelet Transforms (DWT)



Improved Dempster-Shafer (DS) Evidence Combination Theory

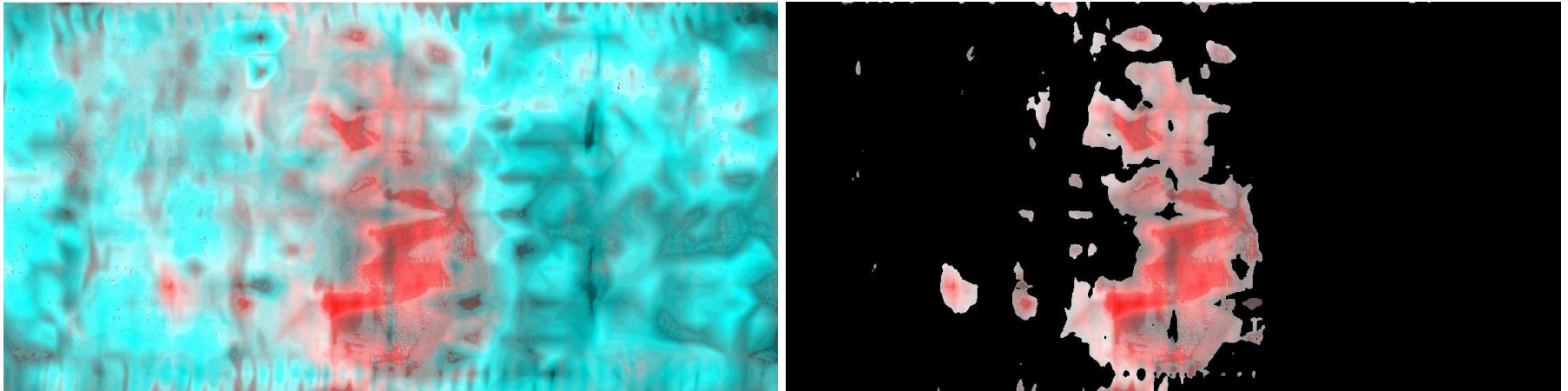




# Application of Results

## Multi-resource NDE Data Fusion

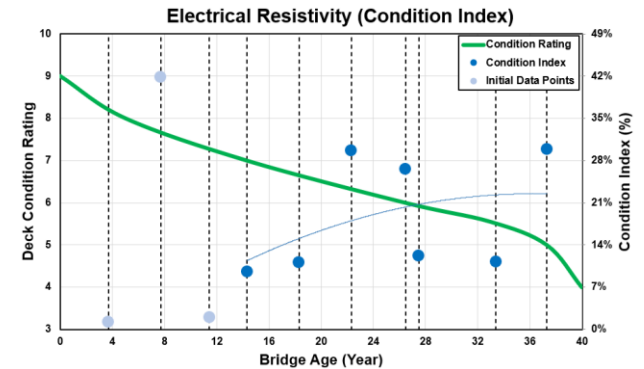
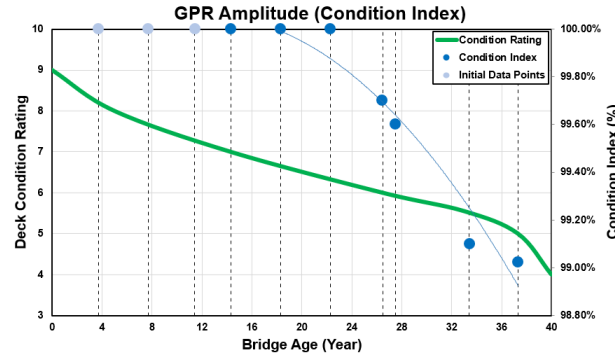
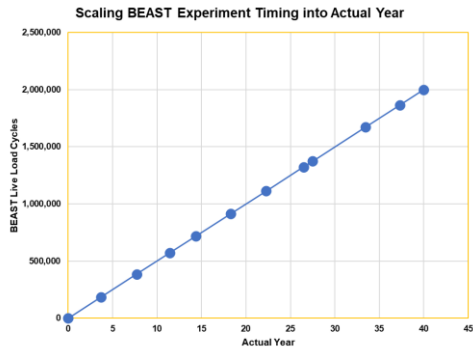
Since **red** color means high probability of existing **damages**, red parts are segmented out



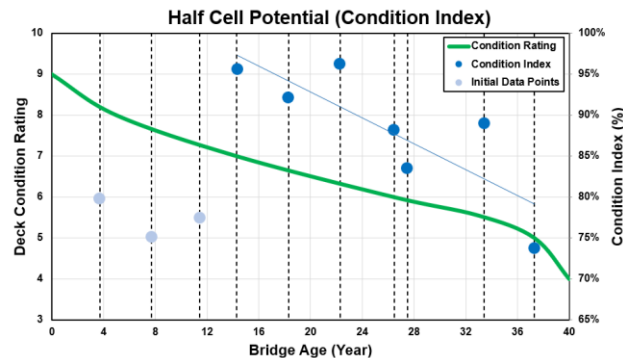


# Application of Results

## Comparison Between Individual NDE Results and Fused Results



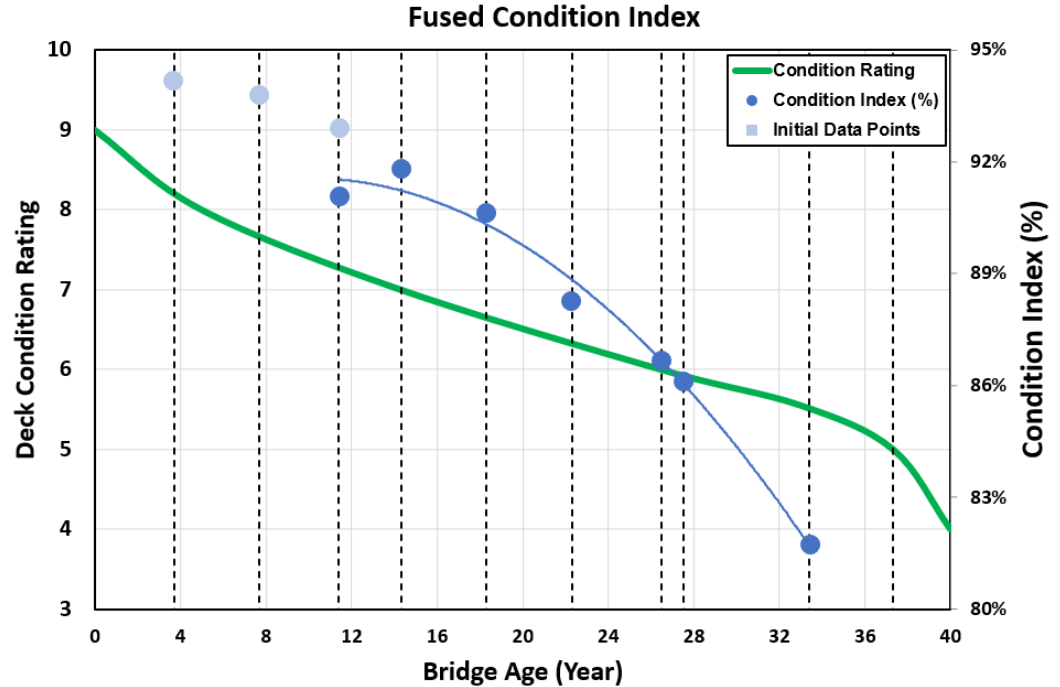
Individual NDE result does **NOT** match the trend well



# Application of Results

## Comparison Between Individual NDE Results and Fused Results

Individual NDE result does **match** the trend well



# Summary

## ➤ Automated Vision-based Evaluation

- Surface and subsurface defects detection methodologies
- An easy-to-use tool for DOTs and large-scale implementation
- UAV data collection strategy

## ➤ Multi-resource NDE Data Interpretation

- Individual analysis of NDE data collected from BEAST
- Multi-resource NDE data fusion method
- Comparison of individual NDE results and fused results

# Acknowledgement

The project is sponsored by PennDOT.

## Project Panel

Tom Macioce, PennDOT  
Keith Cornelius, PennDOT  
Rich Runyen, PennDOT  
Brian Rampulla, PennDOT  
Shelley Scott, PennDOT

Jonathan Buck, FHWA  
Mike Burdelsky, Allegheny Co  
Mike Pichura, MBI

## Students

Gloria Zhang



# Thank you

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# Early Opening of Concrete Pavements to Traffic

Lev Khazanovich, Katelyn Kosar, Lucio Salles,  
Alex Stevanovic

IRISE ANNUAL MEETING

MAY 25, 2022



# The Research Problem

- ❑ The current empirical methods for determining traffic-opening criteria are overly conservative.
- ❑ An innovative mechanistic-based procedure for quantifying the risk of premature failure and long-term damage caused by traffic opening will facilitate reduction of unnecessary construction delays, construction and user costs.



# Project Approach

- Task A: Literature review
- Task B: Laboratory and field testing
- Task C: Develop mechanistic-empirical model
- Task D: Conduct traffic simulation
- Task E: Final Report

# PennDOT Strength Criteria (2021)

Slab Thickness, in	Strength for Opening to Traffic, psi			
	Slab Length < 10 ft		Slab Length $\geq$ 10 ft	
	$f'_c$	MR (3 <sup>rd</sup> point loading)	$f'_c$	MR (3 <sup>rd</sup> point loading)
6.0	3000	490	3600	540
7.0	2400	370	2700	410
8.0	2150	340	2150	340
9.0	2000	275	2000	300
10.0 +	2000	250	2000	300

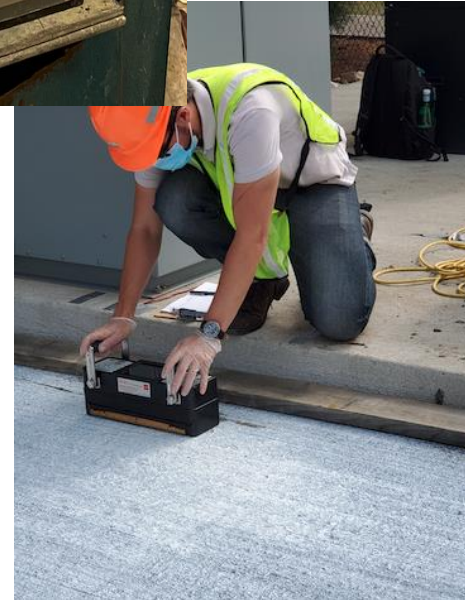
# Laboratory and Field Testing

## ☐ Two concrete mixtures:

1. Long-Life Conventional
2. High Early Strength (7 hours)

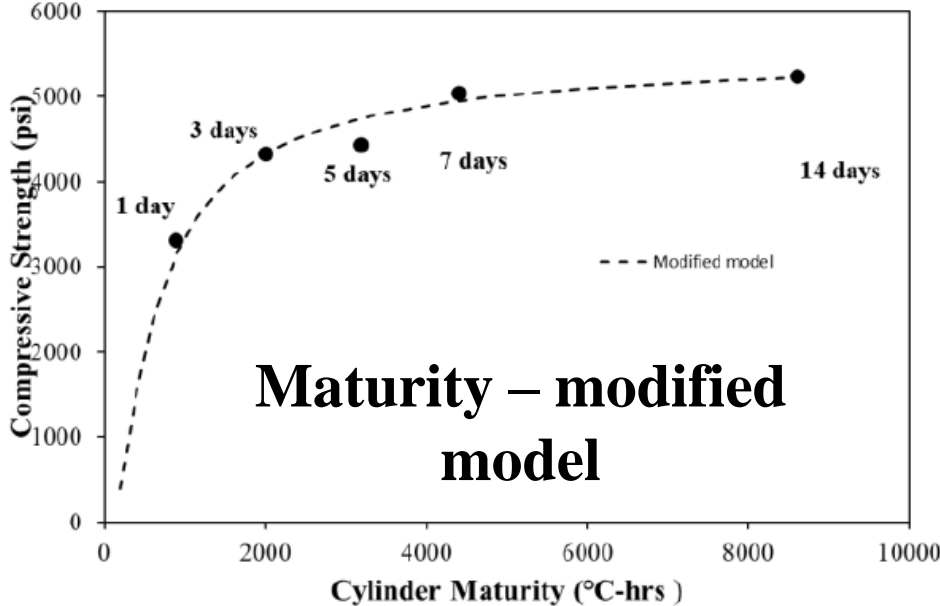
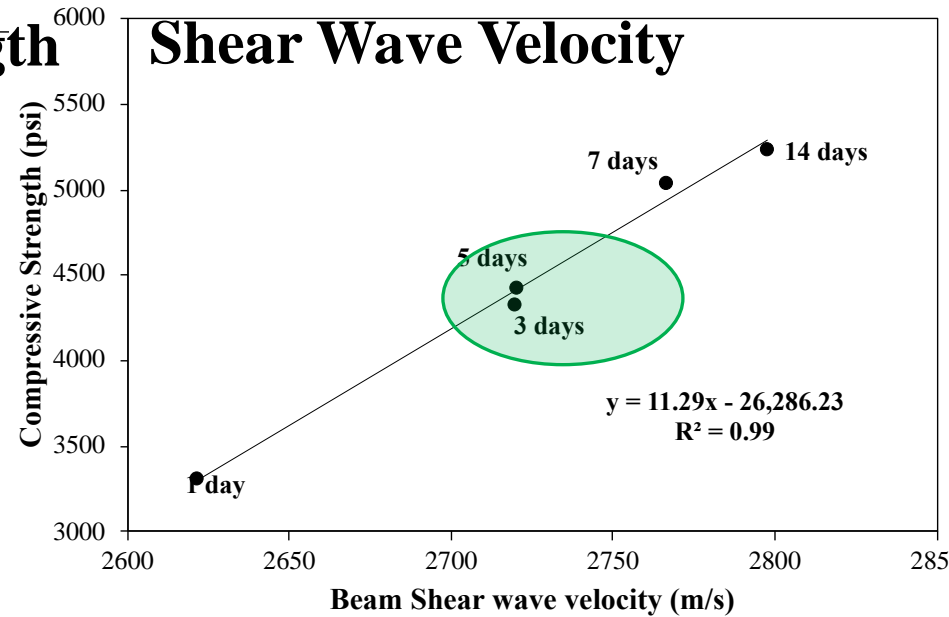
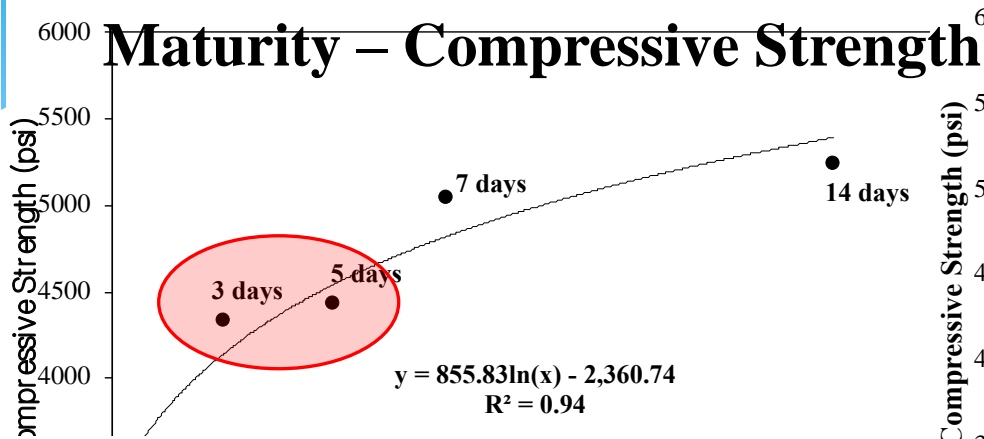
## ☐ Three tests:

1. Laboratory: Compressive and flexural strength
2. Maturity: Lab and Field
3. Ultrasound: Lab and Field



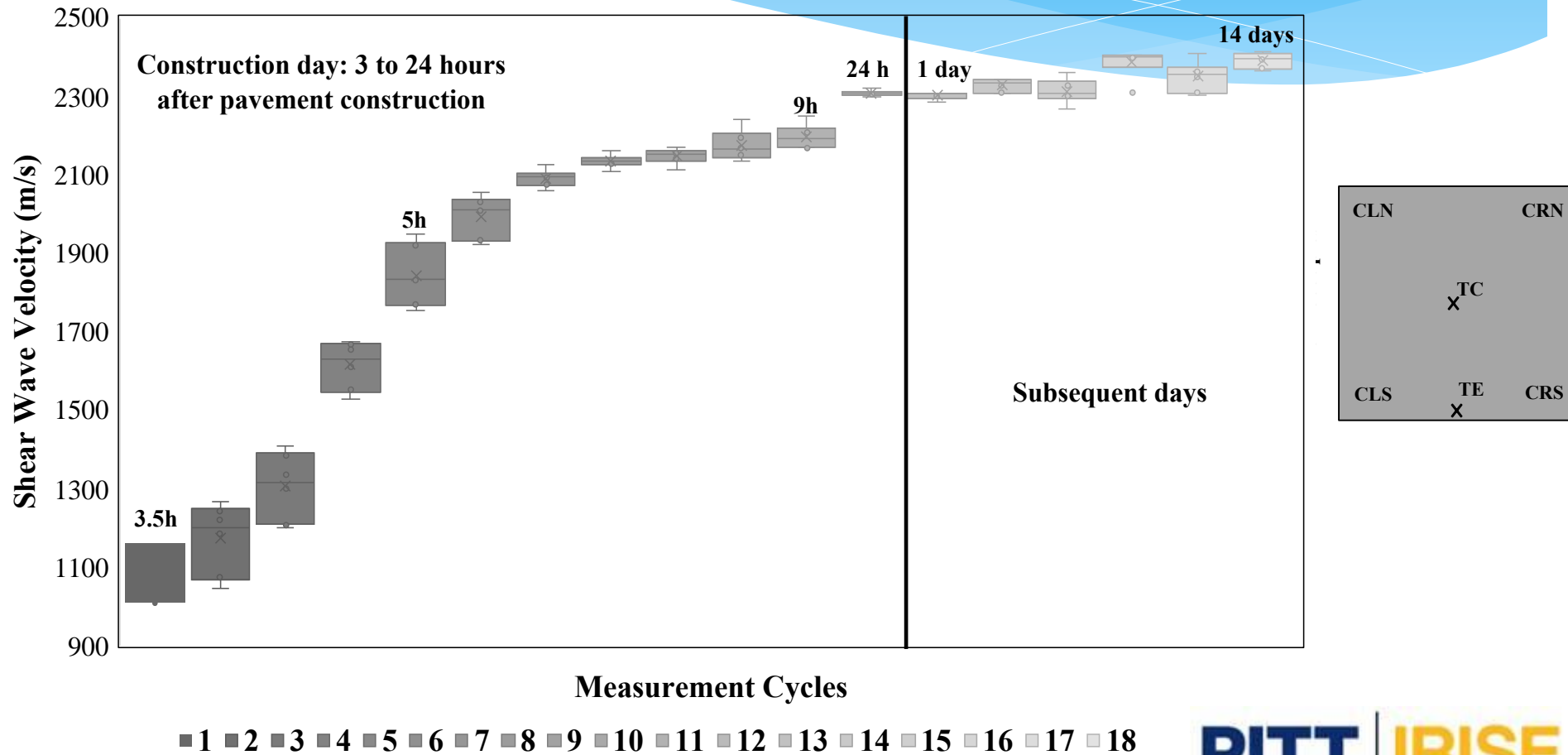
# Laboratory Testing

## Long-Life Conventional Mix Compressive Strength Development



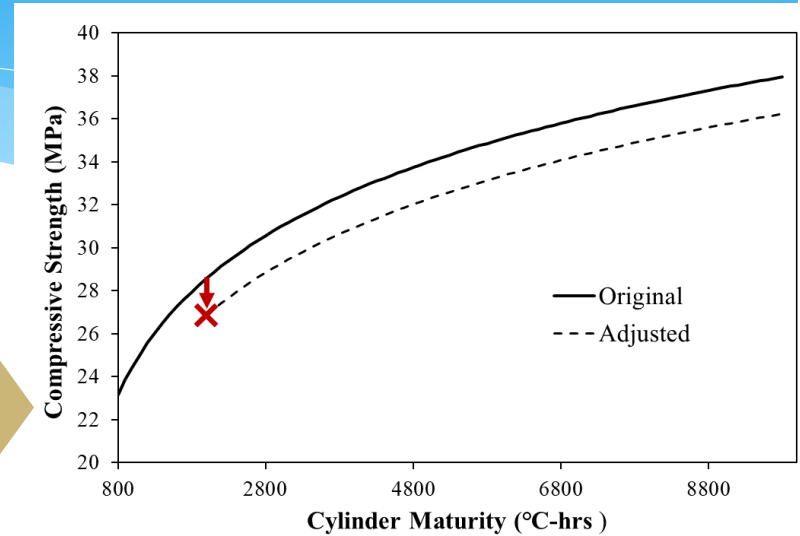
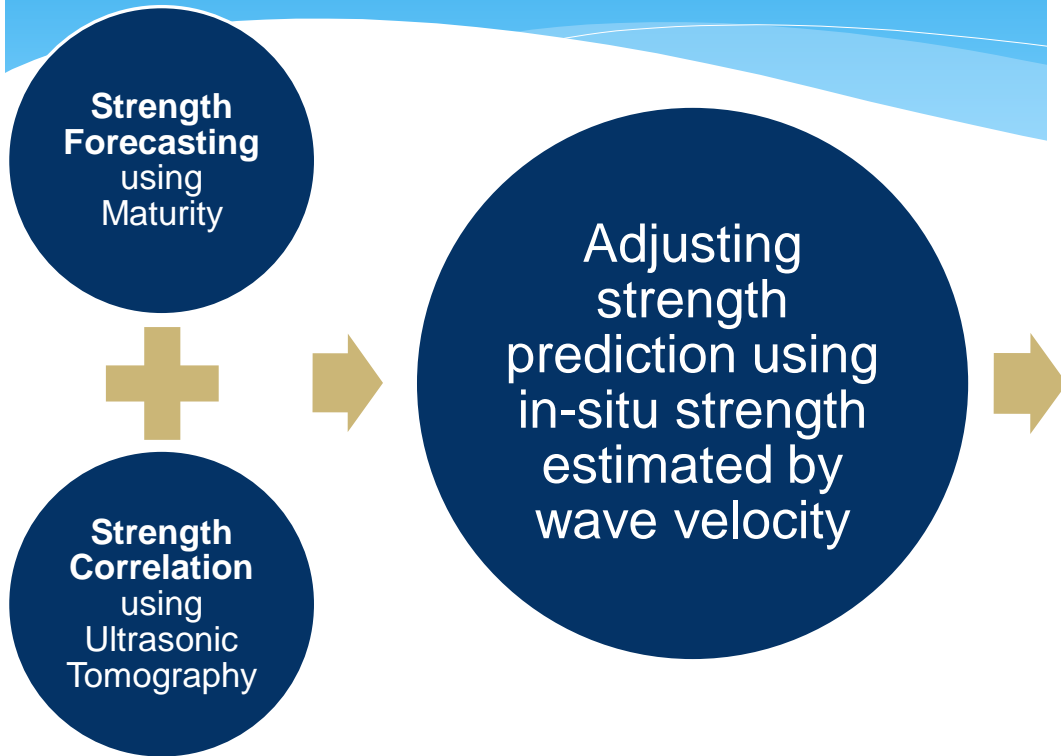
# Field Testing

## Variability of concrete properties



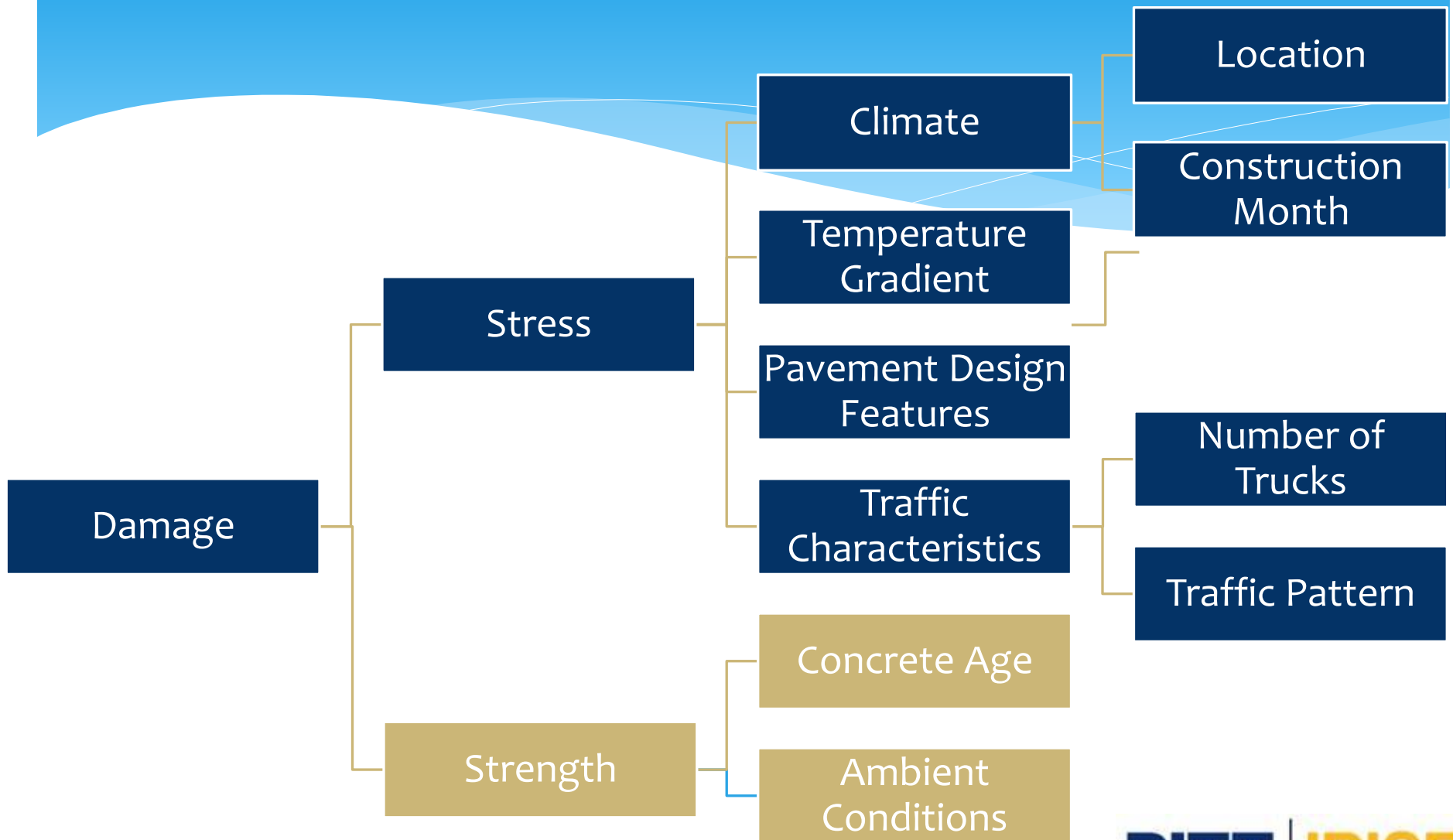


# Early Age Strength Prediction

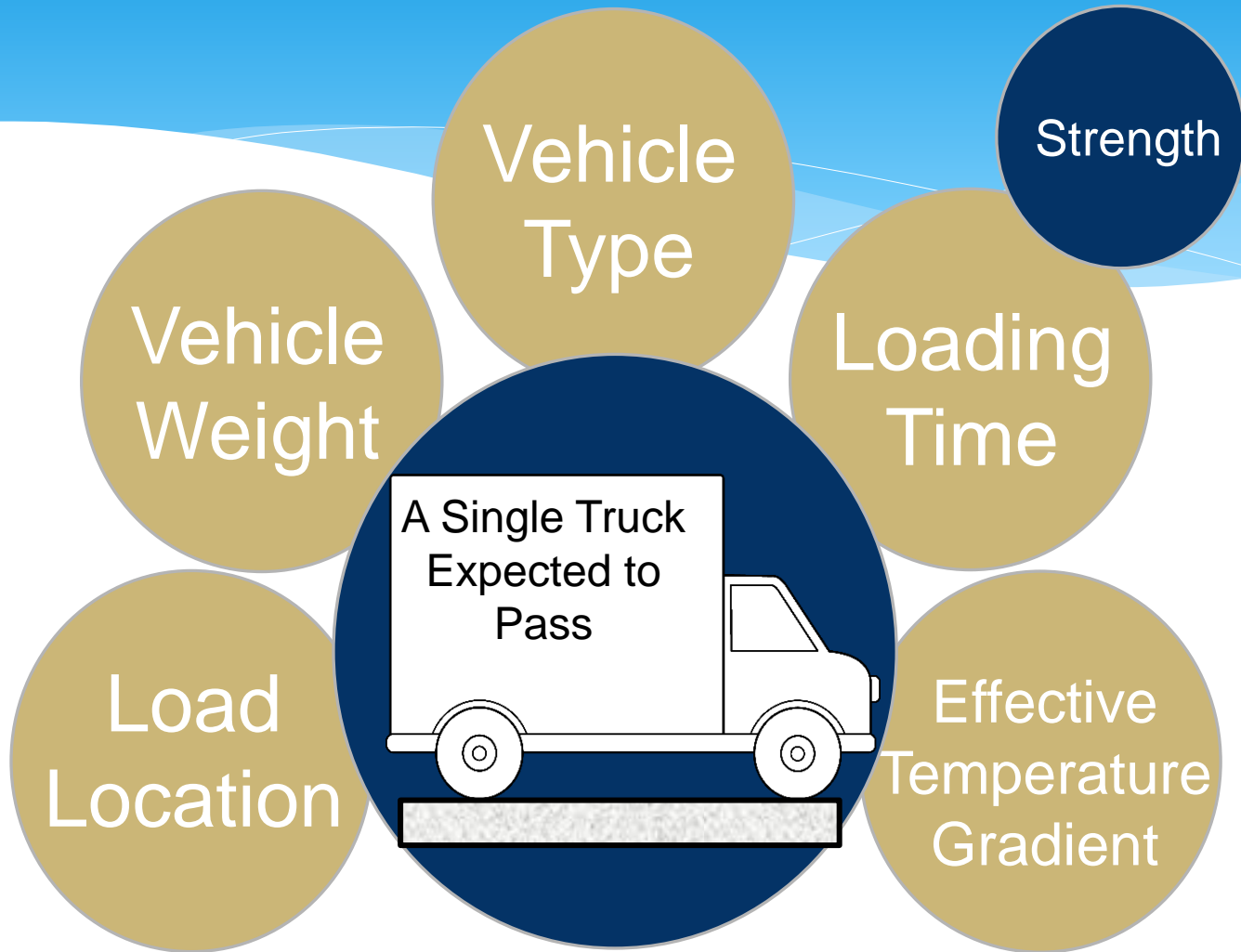


Reduces risk of over- or underpredicting strength which can lead to mistimed early age construction practices.

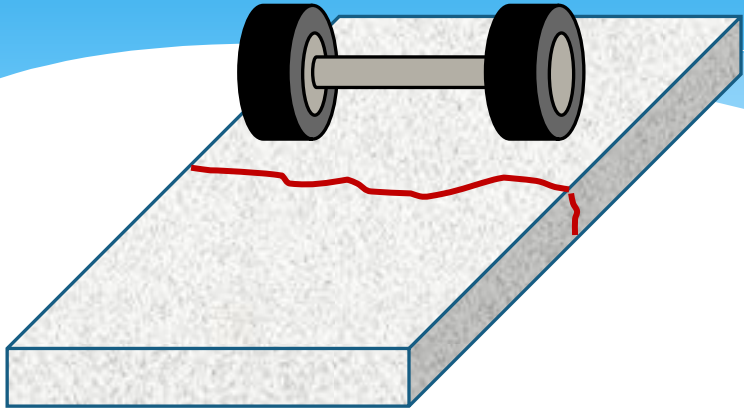
# Factors Affecting Concrete Damage



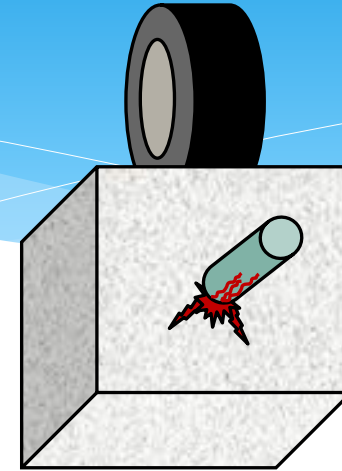
# Risk Assessment



# Risk Assessment



Transverse Cracking  
(bending stress exceeds flexural strength)



Dowel Bar Damage  
(concrete bearing stress exceeds compressive strength)

$$Reliability = 100\% - \frac{1}{\text{Number of Simulations}} \sum \left( \frac{\text{Number of Failures}}{\text{Total Number of Trucks}} \right)$$

# Web-Based Tool

## PITT | IRISE Early Opening to Traffic Analysis

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The site does not constitute standards or requirements. In no event will the IRISE members or the authors of this site be liable for damages or expenses resulting from the use or misuse of this site.

Last update: 10/08/2021

Help:

Open a PDF file with the project report.

Location  
 Region 1: Erie County

Construction Month: May  
 Number of Trucks/ day: 10  
 Traffic Pattern: Minor Arterial

PCC Thickness, in: 7  
 PCC COTE, 10<sup>-4</sup> 1/PF: 0.000005  
 Joint Spacing, ft: 15

Base Thickness, in: 7  
 Base Modulus, psi: 40000  
 Shoulder: Tied PCC

Design PCC Flexural Strength, psi: 850  
 Dowel Diameter, in: 1

Single Axle Load, kips	Axles/ 1000 trucks	Tandem Axle Load, kips	Axles/ 1000 trucks	Tridem Axle Load, kips	Axles/ 1000 trucks
16	57.07	24	71.16	34	0
18	88.24	28	95.79	40	0
20	41.82	32	109.54	46	0
22	9.09	36	78.19	52	0
24	4.16	40	20.31	58	0
26	3.52	44	3.52	64	0
28	1.78	48	3.03	70	0
30	0.63	52	1.79	76	0
32	0.54	56	1.07	82	0
34	0.19	60	0.57	88	0

NDT evaluation method: Shear wave velocity

Compressive PCC strength @ opening, psi: 1900

Opening PCC SWV, m/s, °: 2508  
 PCC Flexural Strength @ opening, psi: 483

**PCC Strength - NDT results Models**

Long-term MR, psi: 850  
 Long-term Fc, psi: 5500  
 ultimate strength

A<sub>c</sub>: 0.00193462  
 B<sub>c</sub>: -5.417  
 $M_r = M_{ru} \exp(A_s \text{ SWV} + B_s)$

A<sub>m</sub>: 273.44  
 B<sub>m</sub>: 1.017  
 $M_r = M_{ru} \exp(-(A/\text{Maturity})^B)$

C<sub>m</sub>: 508.09  
 D<sub>m</sub>: 1.039  
 $f'_c = f'_{cu} \exp(-C/\text{Maturity})^D$

Submit Settings

NDT evaluation method: Maturity

Compressive PCC strength @ opening, psi: 1900

PCC Maturity at the time of opening, °C-hr: 479  
 PCC Flexural Strength @ opening, psi: 483

**PCC Strength - NDT results Models**

Long-term MR, psi: 850  
 Long-term Fc, psi: 5500  
 ultimate strength

A<sub>m</sub>: 273.44  
 B<sub>m</sub>: 1.017  
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C<sub>m</sub>: 508.09  
 D<sub>m</sub>: 1.039  
 $f'_c = f'_{cu} \exp(-C/\text{Maturity})^D$

Submit Settings



# Web-Based Tool

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## PITT | IRISE Early Opening to Traffic Analysis

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Last update: 10/08/2021

**Help:**  
Open a PDF file with the project [report](#).

**Location**  
Region 1: Erie County

**Construction Month** May **Number of Trucks/ day** 10 **Traffic Pattern** Minor Arterial


**PCC Thickness, in** 7 **PCC COTE, 10<sup>-6</sup> 1/°F** 0.000005 **Joint Spacing, ft** 15

**Base Thickness, in** 7 **Base Modulus, psi** 40000 **Shoulder** Tied PCC

**Design PCC Flexural Strength, psi** 650 **Dowel Diameter, in** 1

**NDT evaluation method** Shear wave velocity **Compressive PCC strength @ opening, psi** 1900

Single Axle Load, kips	Axes/ 1000 trucks	Tandem Axle Load, kips	Axes/ 1000 trucks	Tridem Axle Load, kips	Axes/ 1000 trucks
16	57.07	24	71.16	34	0
18	68.24	28	95.79	40	0
20	41.82	32	109.54	46	0
22	9.69	36	78.19	52	0
24	4.16	40	20.31	58	0
26	3.52	44	3.52	64	0
28	1.78	48	3.03	70	0
30	0.63	52	1.79	76	0
32	0.54	56	1.07	82	0
34	0.19	60	0.57	88	0



**SCAN ME**

Windows Taskbar: Type here to search, 56°F, 2:08 AM 5/24/2022



# Analysis of Work-Zone User Delay Costs

- ❑ Considered arterial and freeway networks
- ❑ Faster construction has a significant impact on user cost for arterial roads
- ❑ User delay costs for freeways must consider more factors to determine significance

## Cost of Delay Caused by Work-Zone for Pittsburgh Downtown Network

Time of day	Passenger Car Delay (h)	Heavy Vehicle Delay (h)	Bus Delay (h)	Total
AM peak	287.6	1.9	2.0	291.5
Mid-day	581.7	4.1	4.1	589.8
PM peak	222.8	1.4	1.6	225.8
Evening	239.3	1.8	1.7	242.7
Free Flow hours	547.2	5.3	3.9	556.4
Total Delay (h)	1,878.5	14.4	13.2	1,906.2
User Delay Cost (\$)	67,064.0	377.0	2,998.7	70,439.7
Vehicle Operating Cost (\$)	49,217.9	2,297.8	1,689.7	53,205.4
Total User Cost of Delay (\$)	116,281.9	2,674.7	4,688.4	<b>123,645.1</b>

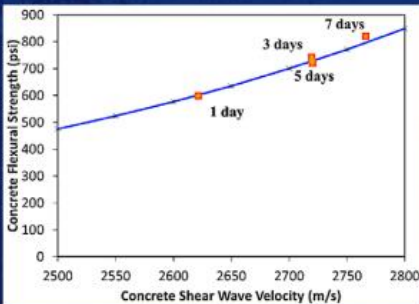
# Final Report



SUMMARY REPORT

## Early Opening of Concrete Pavements to Traffic

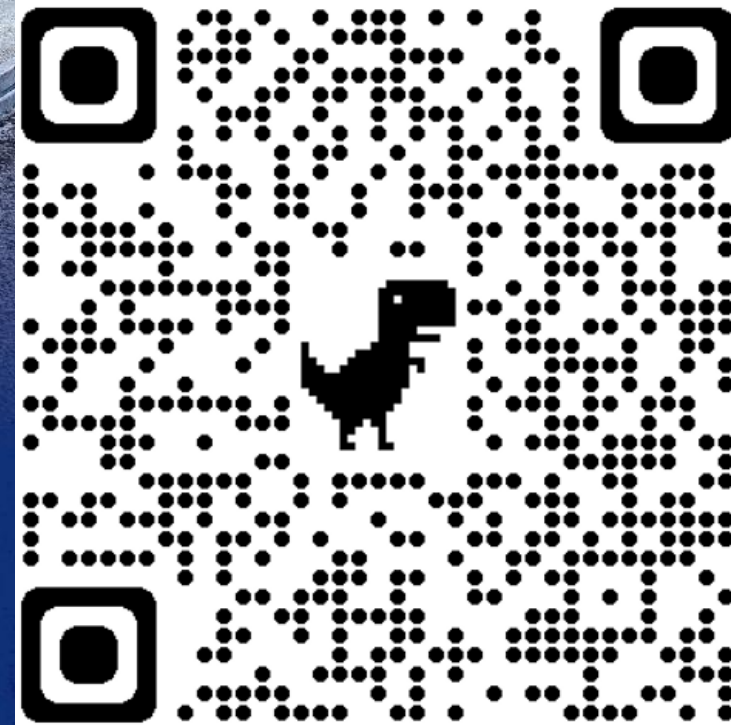
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Impactful Resilient Infrastructure  
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