



University of Pittsburgh

IRISE Projects:

Customizing Rigid Pavement ME and Early Opening to Traffic Study

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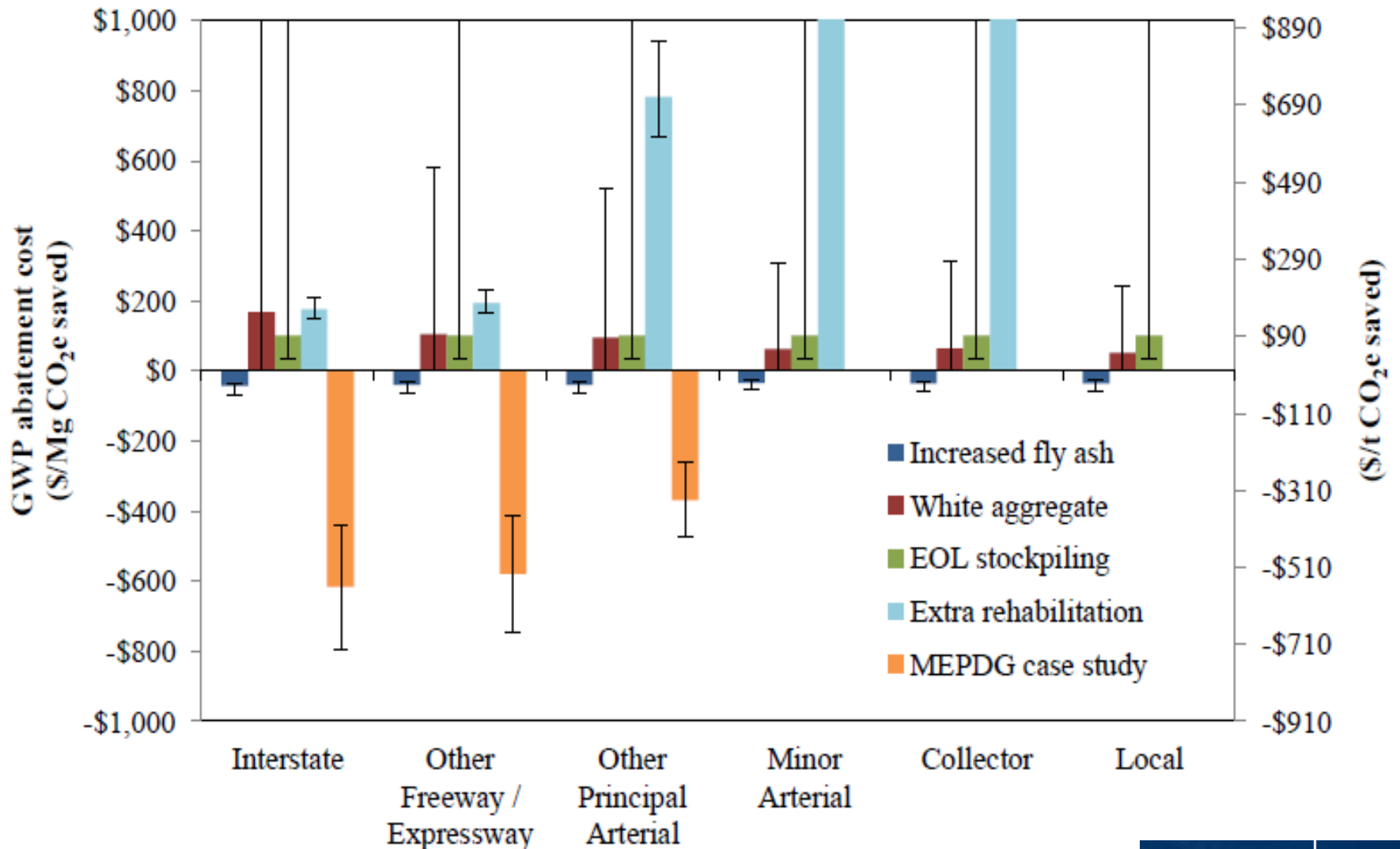
February 20, 2020



Rigid Pavement Design

- The current Pennsylvania design method for rigid pavements is outdated
 - AASHTO 93-based procedure (1960-s technology)
 - Not cost-effective: many empirical evidences of overdesign built into AASHTO 93
- Pennsylvania is considering a transition to AASHTO ME design, which requires the user:
 - to provide many inputs thus increasing possibilities of the design errors
 - to use AASHTOWare Pavement ME software with annual license fees

Why AASHTO ME Design?



Concrete Sustainability Hub@MIT – Special Research Brief – March 2011

Pavement ME JPCP Design Inputs

General JPCP inputs

- JPCP Design**
 - PCC surface shortwave absorptivity 0.85
 - Spacing(12). Diameter(1.25)
 - Erosion resistant (3)
 - Full friction with friction loss at (0) months
 - PCC joint spacing (ft) **15**
 - Permanent curl/warp effective temperature difference (deg F) -10
 - Other(Including No Sealant... Liquid... Silicone)
 - Tied with long term load transfer efficiency of 50
 - True
 - 50
 - Not widened
 - Doweled joints**
 - Spacing(12). Diameter(1.25)
 - Dowel diameter (in) 1.25
 - Dowel spacing (in) 12
 - Is joint doweled? True
 - PCC-base contact friction**
 - Full friction with friction loss at (0) months
 - True
 - Months until friction loss 0
 - Unbonded JPCP False
 - PCC joint spacing (ft)**
 - 15
 - Is joint spacing random? False
 - Spacing of Joint 1
 - Spacing of Joint 2
 - Spacing of Joint 3
 - Spacing of Joint 4
 - Joint spacing (ft) 15
 - Tied shoulders**
 - Tied with long term load transfer efficiency of 50
 - True
 - Load transfer efficiency (%) 50
 - Widened slab**
 - Not widened
 - Is slab widened? False
 - Slab width (ft)

Dowel bar design

PCC-base bonding conditions

Joint spacing

Shoulder type and lane width

Pavement ME Climate Inputs

Climate Station

Elevation: 1240

Climate station: PITTSBURGH_NARR_GRIDPOINT.PA

Latitude (decimals degrees): 40.35

Longitude (decimal degrees): -79.92

Depth of water table (ft): Annual(10)

Identifiers

Approver: _____

Date approved: 2/12/2019 2:09 PM

Author: _____

Date created: 2/12/2019 2:09 PM

County: _____

Description of object: _____

Direction of travel: _____

Display name/identifier: _____

District: _____

From station (miles): _____

Item Locked?: **False**

Highway: _____

Revision Number: **0**

State: _____

To station (miles): _____

User defined field 1: _____

User defined field 2: _____

User defined field 3: _____

Summary | Hourly climate data

Climate Summary

Mean annual air temperature (deg F)	51.5
Mean annual precipitation (in)	38.2
Freezing index (deg F - days)	500.6
Average annual number of freeze/thaw cycles	64.7
Number of wet days	200.7

Monthly Temperatures

Average temperature in January (deg F)	27.4
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Mean annual air temperature (deg F)

Summary | Hourly climate data

January /1979 to June /2015 Verify Weather

Date/Hour	Temperature (deg F) (deg F)	Wind Speed (mph)	Sunshine (%)	Precipitation (in.)	Humidity (%)	Water Table (ft)
1/1/1979 12:00:00 AM	39.4	18	0	0	93	10
1/1/1979 1:00:00 AM	39.7	19	0	0.05	93	10
1/1/1979 2:00:00 AM	39.4	19	0	0	92	10
1/1/1979 3:00:00 AM	39.2	19	0	0	92	10
1/1/1979 4:00:00 AM	38.8	19	0	0.05	92	10
1/1/1979 5:00:00 AM	38.8	17	0	0	92	10
1/1/1979 6:00:00 AM	38.7	16	0	0	92	10
1/1/1979 7:00:00 AM	38.7	14	0	0.12	92	10
1/1/1979 8:00:00 AM	39.2	12	0	0	90	10
1/1/1979 9:00:00 AM	39.7	12	0	0	88	10
1/1/1979 10:00:00 AM	40.3	11	0	0.1	86	10
1/1/1979 11:00:00 AM	40.8	11	0	0	86	10
1/1/1979 12:00:00 PM	41.2	11	0	0	86	10
1/1/1979 1:00:00 PM	41.7	11	0	0.07	86	10
1/1/1979 2:00:00 PM	41.9	11	0	0	85	10
1/1/1979 3:00:00 PM	42.3	11	1	0	85	10
1/1/1979 4:00:00 PM	42.4	11	1	0.11	85	10
1/1/1979 5:00:00 PM	42.3	13	1	0	85	10
1/1/1979 6:00:00 PM	42.1	16	0	0	85	10
1/1/1979 7:00:00 PM	42.1	18	0	0.08	85	10

Pavement ME Traffic Inputs

ATPB+2A Subbase:Project
ATPB+2A Subbase:Traffic

AA DTT

Two-way AA DTT 2000

Number of lanes 4

Percent trucks in design dir 50

Percent trucks in design lan 95

Operational speed (mph) 60

Traffic Capacity

Traffic Capacity Cap Not enforced

Axle Configuration

Average axle width (ft) 8.5

Tandem axle spacing (in) 51.6

Dual tire spacing (in) 12

Quad axle spacing (in) 49.2

Tire pressure (psi) 120

Tridem axle spacing (in) 49.2

Lateral Wander

Design lane width (ft) 12

Mean wheel location (in) 18

Traffic wander standard dev 10

Wheelbase

Average spacing of long axl 18

Average spacing of medium 15

Percent trucks with long axl 61

Percent trucks with medium 22

Percent trucks with short axl 17

Average spacing of short axl 12

Identifiers

Approver

Date approved 1/1/2011

Author AASHTOWare

Date created 1/1/2011

County

Description of object Default Traffic File

Highway

Revision Number 0

State

To station (miles)

Traffic Capacity Cap

Vehicle Class Distribution and Growth

Vehicle Class	Distribution (%)	Growth Rate (%)	Growth Function
Class 4	3.3	2	Linear
Class 5	34	2	Linear
Class 6	11.7		
Class 7	1.6		
Class 8	9.9		
Class 9	36.2	2	Linear
Class 10	1	2	Linear
Class 11	1.8	2	Linear
Class 12	0.2	2	Linear

Annual growth rate

Monthly Adjustment

Month	Class 4	Class 5	Class 6	Class 7	Class 8	Class 9	Class 10	Class 11	Class 12	Class 13
January	1	1	1	1	1	1	1	1	1	1
February	1	1	1	1	1	1	1	1	1	1
March	1	1	1	1	1	1	1	1	1	1
April	1	1	1							1
May	1	1	1							1
June	1	1	1							1
July	1	1	1							1
August	1	1	1	1	1	1	1	1	1	1
September	1	1	1	1	1	1	1	1	1	1

Monthly Adjustment Factor (MAF)

Axle Spectrum Distribution

Vehicle Class	Single	Tandem	Tridem	Quad
Class 4	1.62	0.39	0	0
Class 5	2	0	0	0
Class 6	1.02	0.99	0	0
Class 7	1	0.26	0.83	0
Class 8	2.38	0.67	0	0
Class 9	1.13	1.93	0	0
Class 10	1.19	1.09	0.89	0
Class 11	4.29	0.26	0.06	0
Class 12	3.52	1.14	0.06	0

Hourly Adjustment

Time of Day	Percentage
12:00 am	2.3
1:00 am	2.3
2:00 am	2.3
3:00 am	2.3
4:00 am	2.3
5:00 am	2.3
6:00 am	5
7:00 am	5
8:00 am	5
9:00 am	5
10:00 am	5.9
11:00 am	5.9
12:00 pm	5.9
1:00 pm	5.9
2:00 pm	5.9
3:00 pm	5.9
4:00 pm	4.6
5:00 pm	4.6
6:00 pm	4.6
7:00 pm	4.6
8:00 pm	3.1
9:00 pm	3.1
10:00 pm	3.1
11:00 pm	3.1
Total	100.0

Hourly Adjustment Factors (HAF)

Axle spectrum distribution

MnPAVE RIGID

MnPAVE Rigid 3.0

File Edit Options Help

Project Information

Rigid (Concrete)

Design Life 35 years

Project Number Letting Date 2/17/2020

Route

Reference Post (RP)

District 4

Designer

Soils Engineer

Notes

Traffic

HCA DT 2000

Growth Rate 1.0 %

Number of Lanes (two-way) 2

Axle Loads MnDOT Average

Joint Spacing 15 ft.

Widened Outer Lane

Tied PCC Shoulder

Structure

Material	Thickness in.
PCC	8.6
Class 5	4.0
Select Granular	12.0
Subgrade	

mnpave
MnDOT Rigid Pavement Design
Version 3.0, May 2019
© 2001-2019
mi Department of Transportation

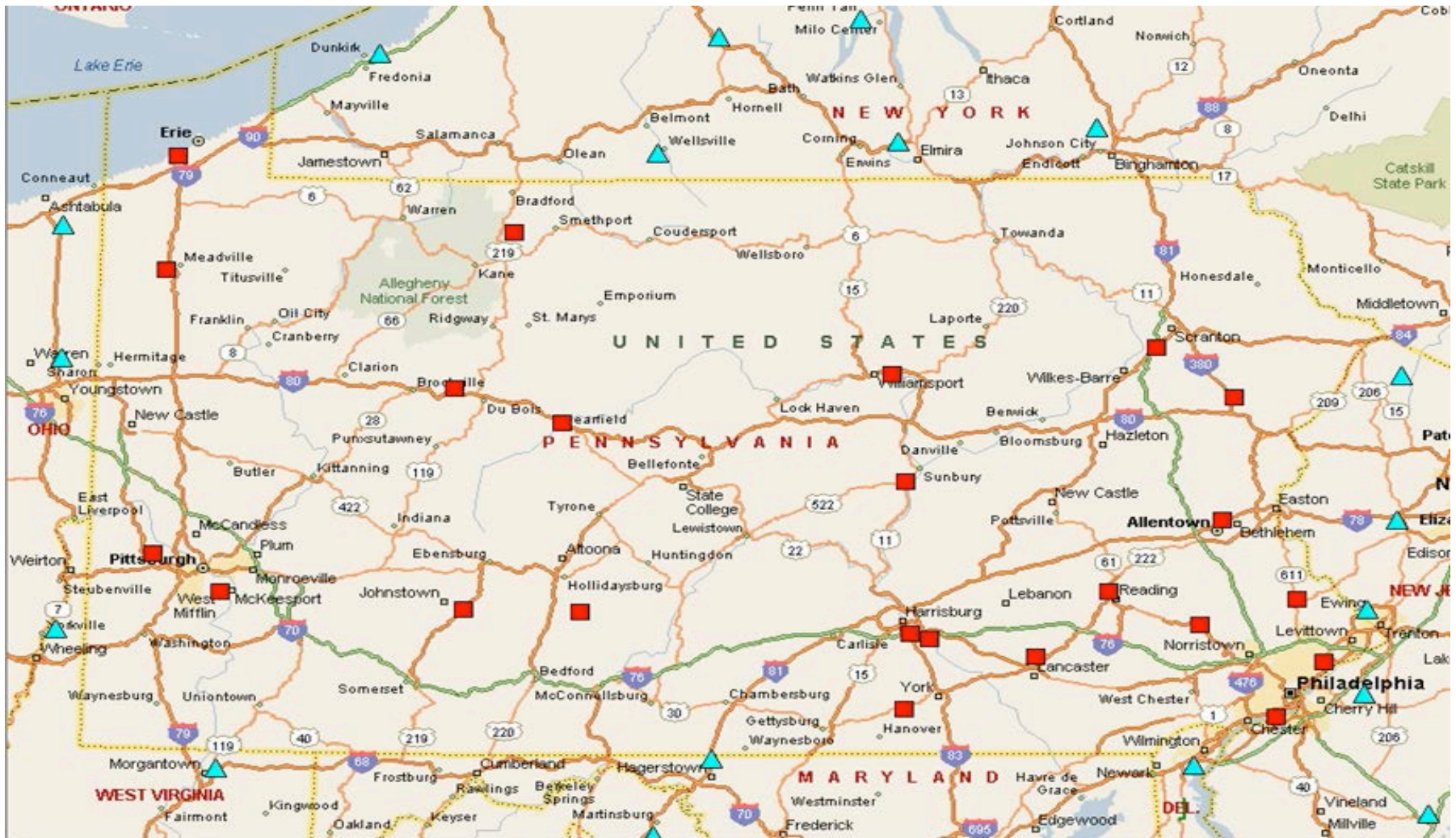
Ready

Sensitivity Analysis

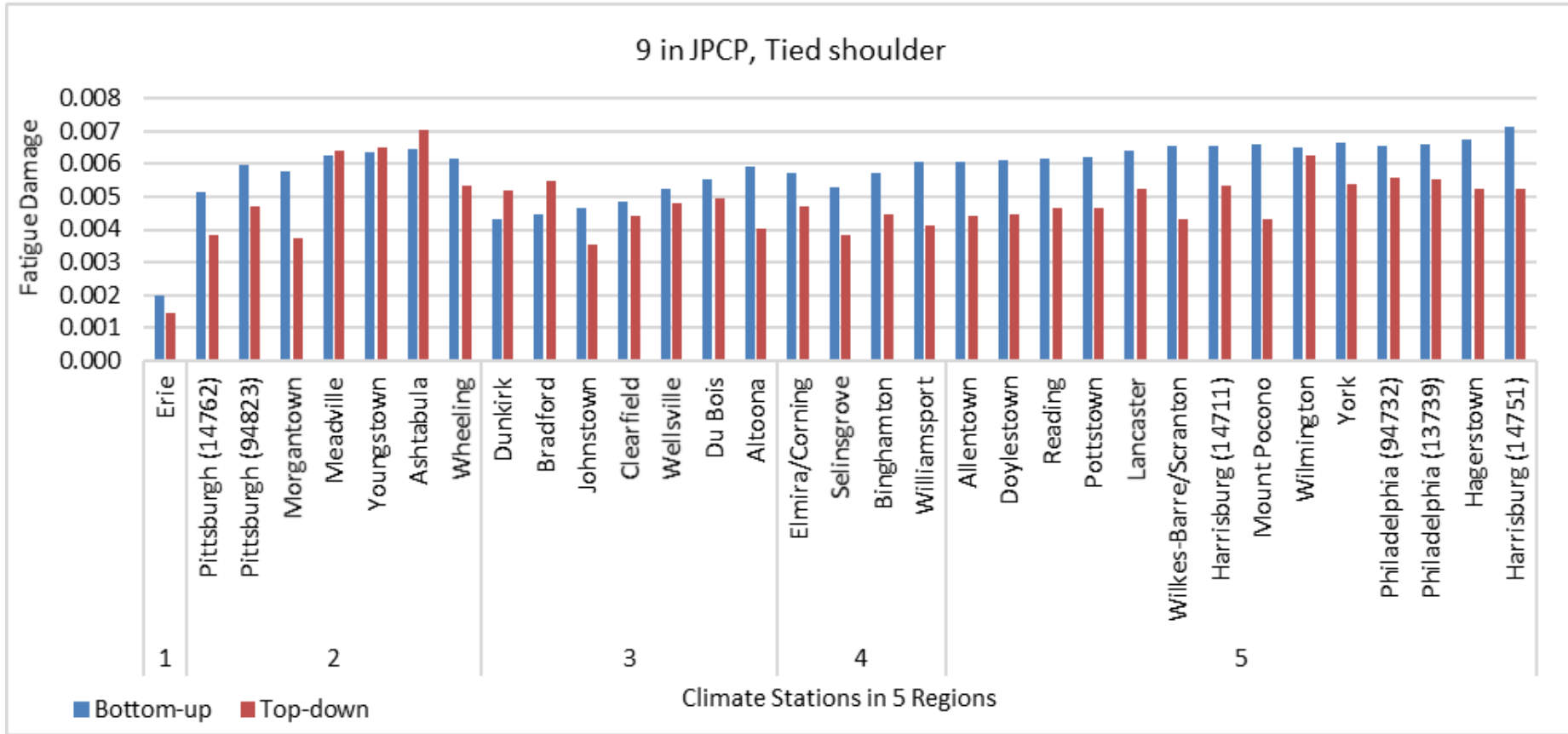
More than 100 Pavement ME runs for Pennsylvania conditions:

- Climate
- Traffic
- Design features
- Material properties

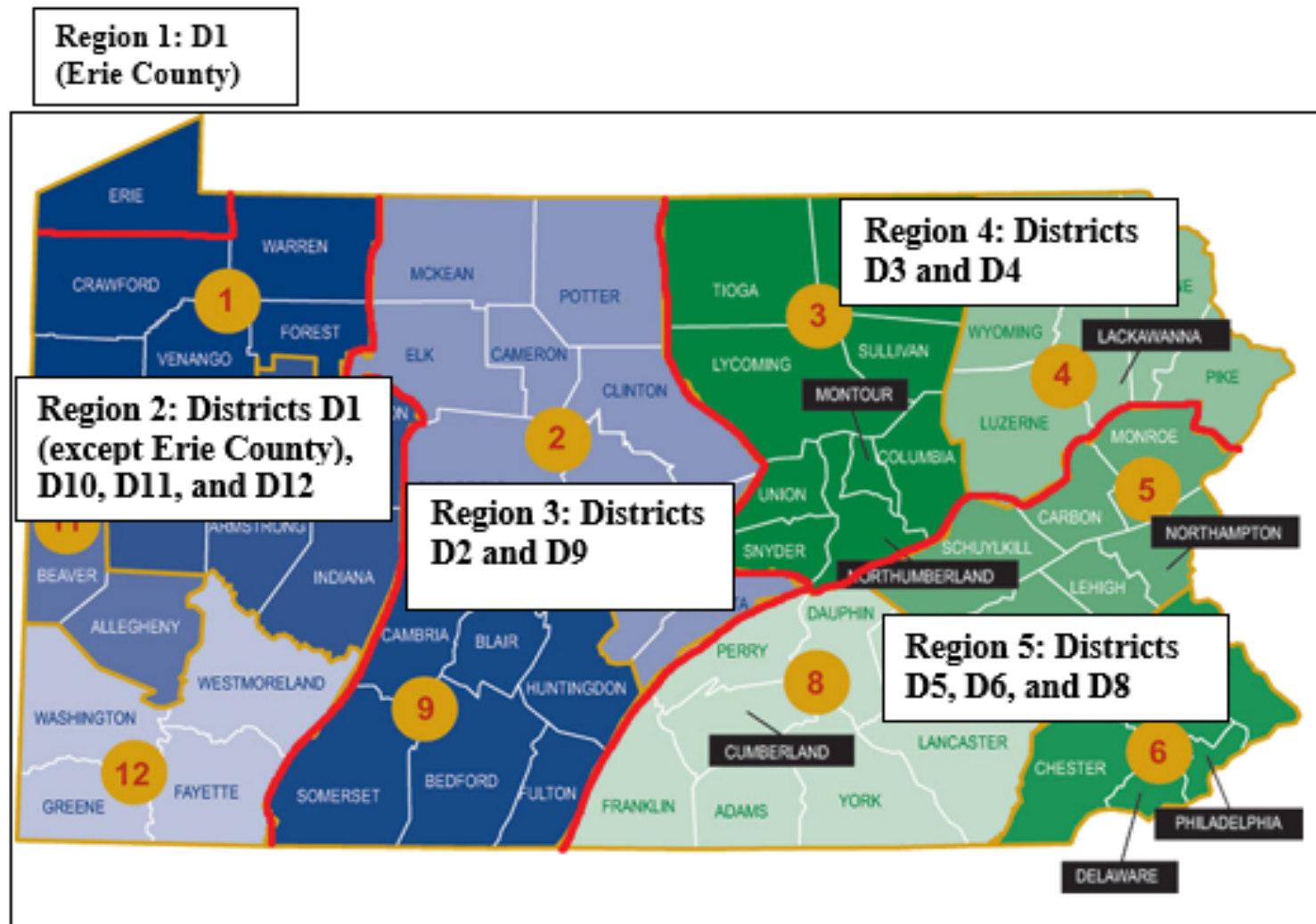
Climate Stations



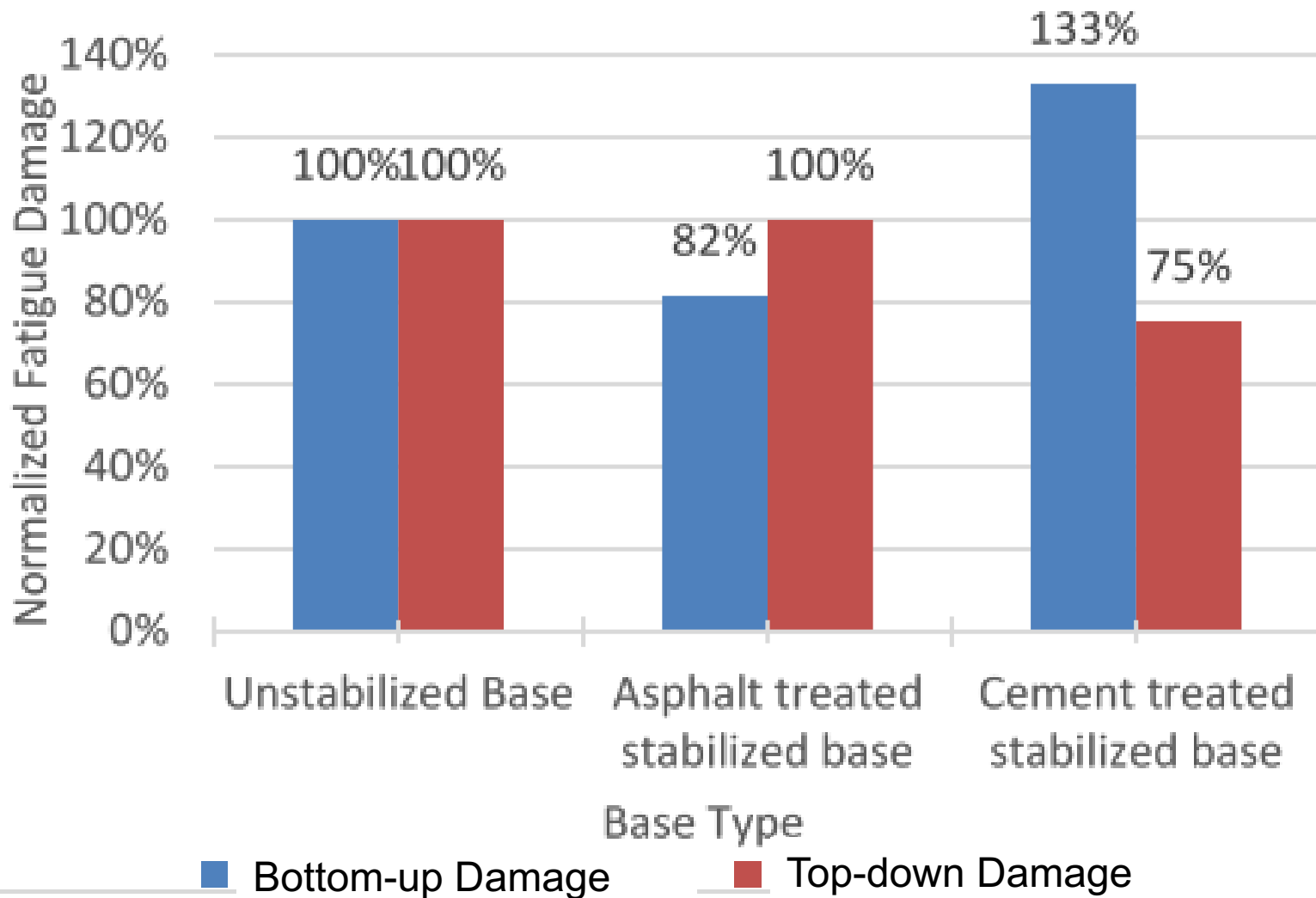
Effect of Climate Inputs



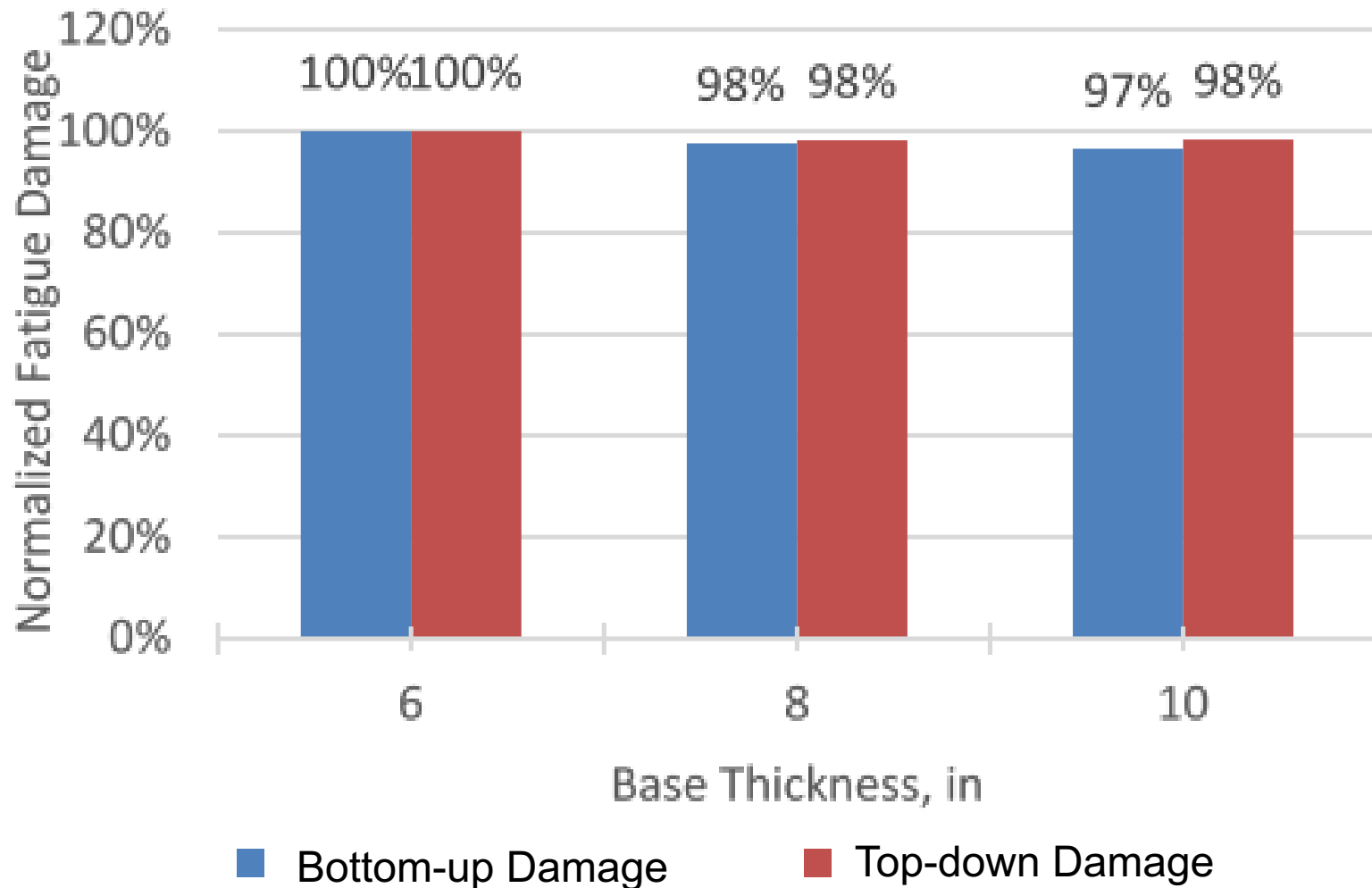
Recommended Climate Regions



Effect of Base Type



Effect of Base Thickness



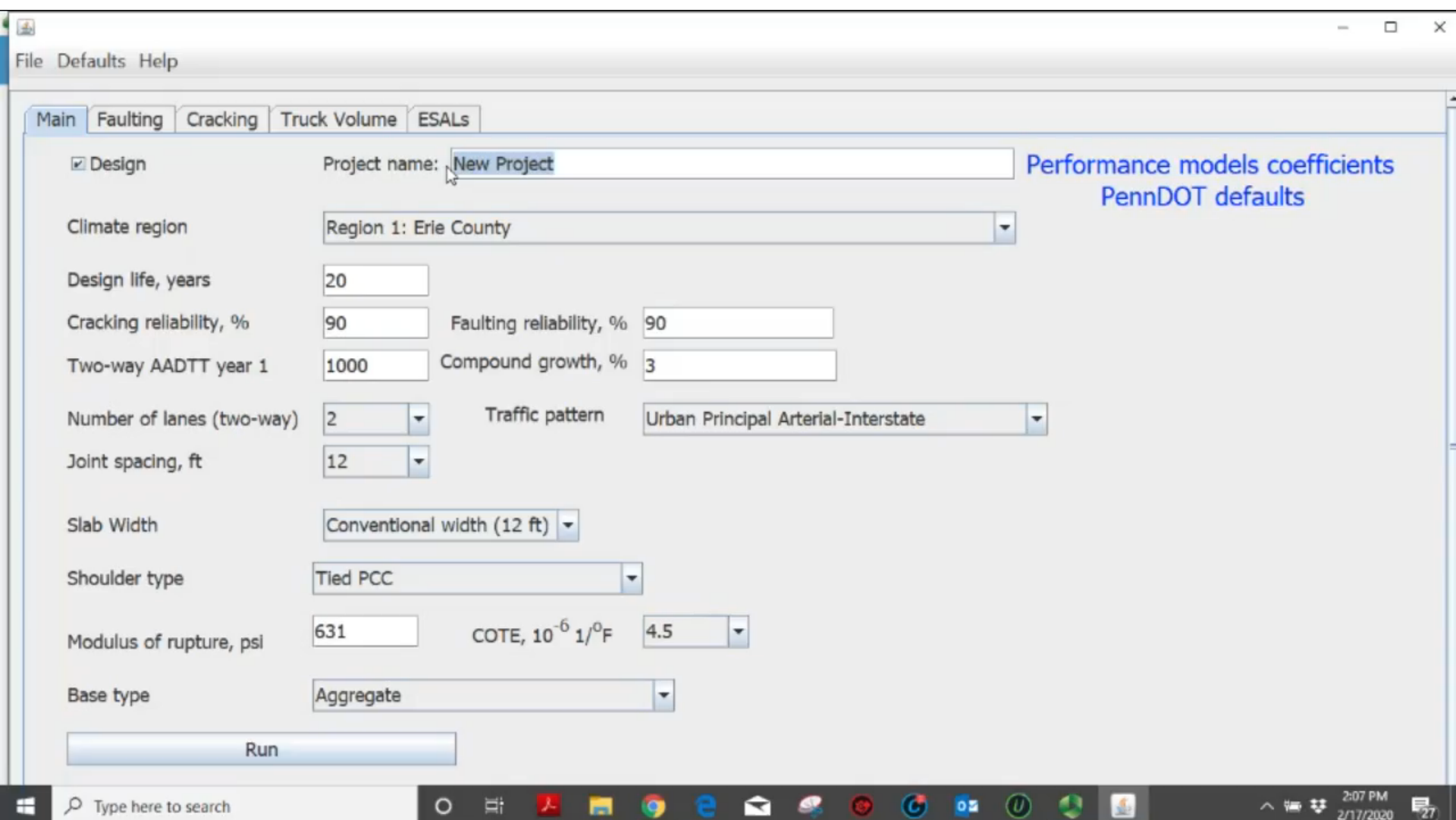
PittRIGID-ME Design Inputs

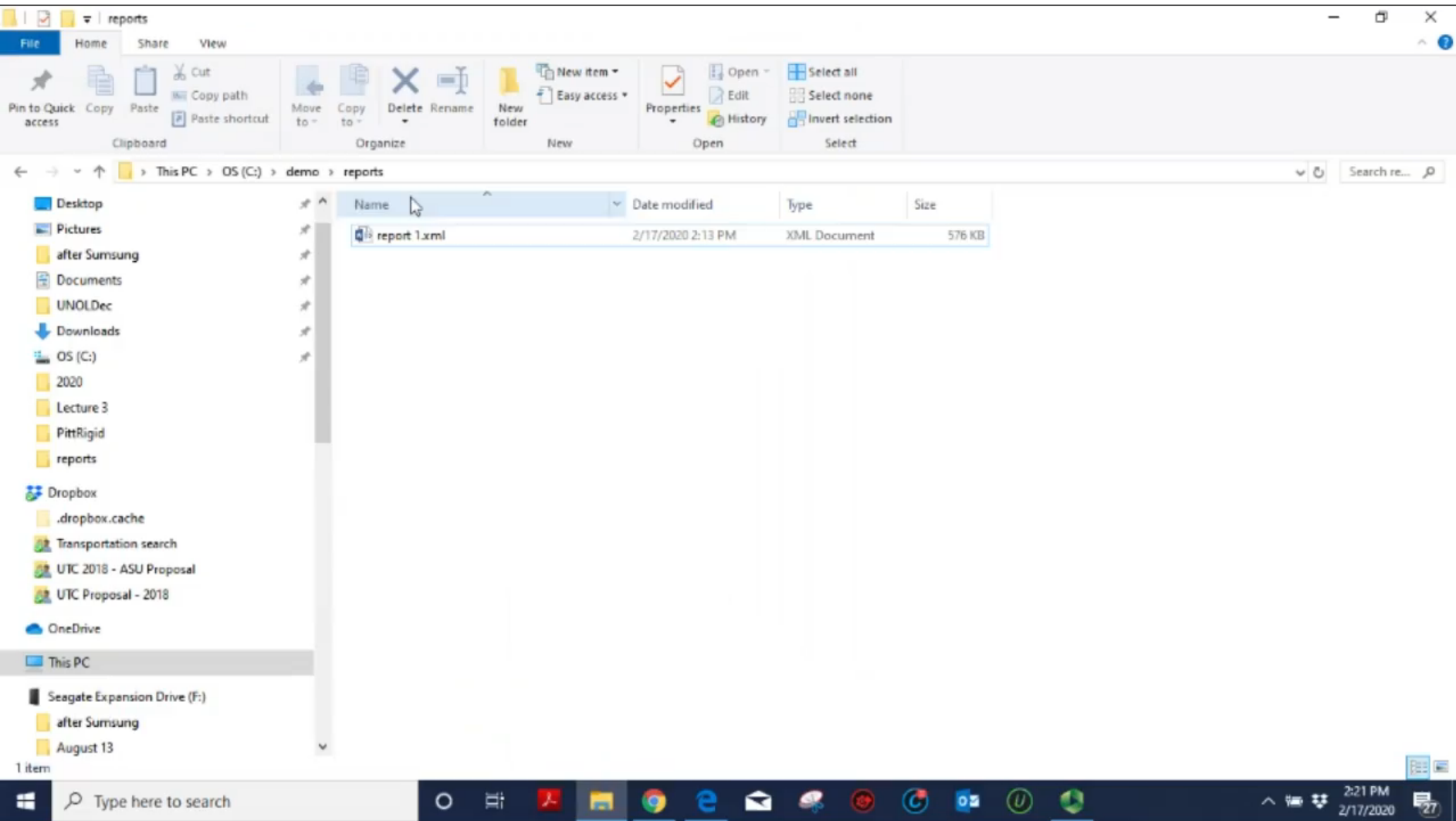
- Design reliability
- Two-way AADTT: 0-20,000
- Compound growth rate: 0-10%
- Traffic Patterns:
 - Urban Principal Arterial-Interstate
 - Rural Principal Arterial-Interstate
 - Minor Arterials, Collectors, and Recreational
- Number of lanes: 2, 4, 6, or 8

PittRIGID-ME Design Inputs (cont.)

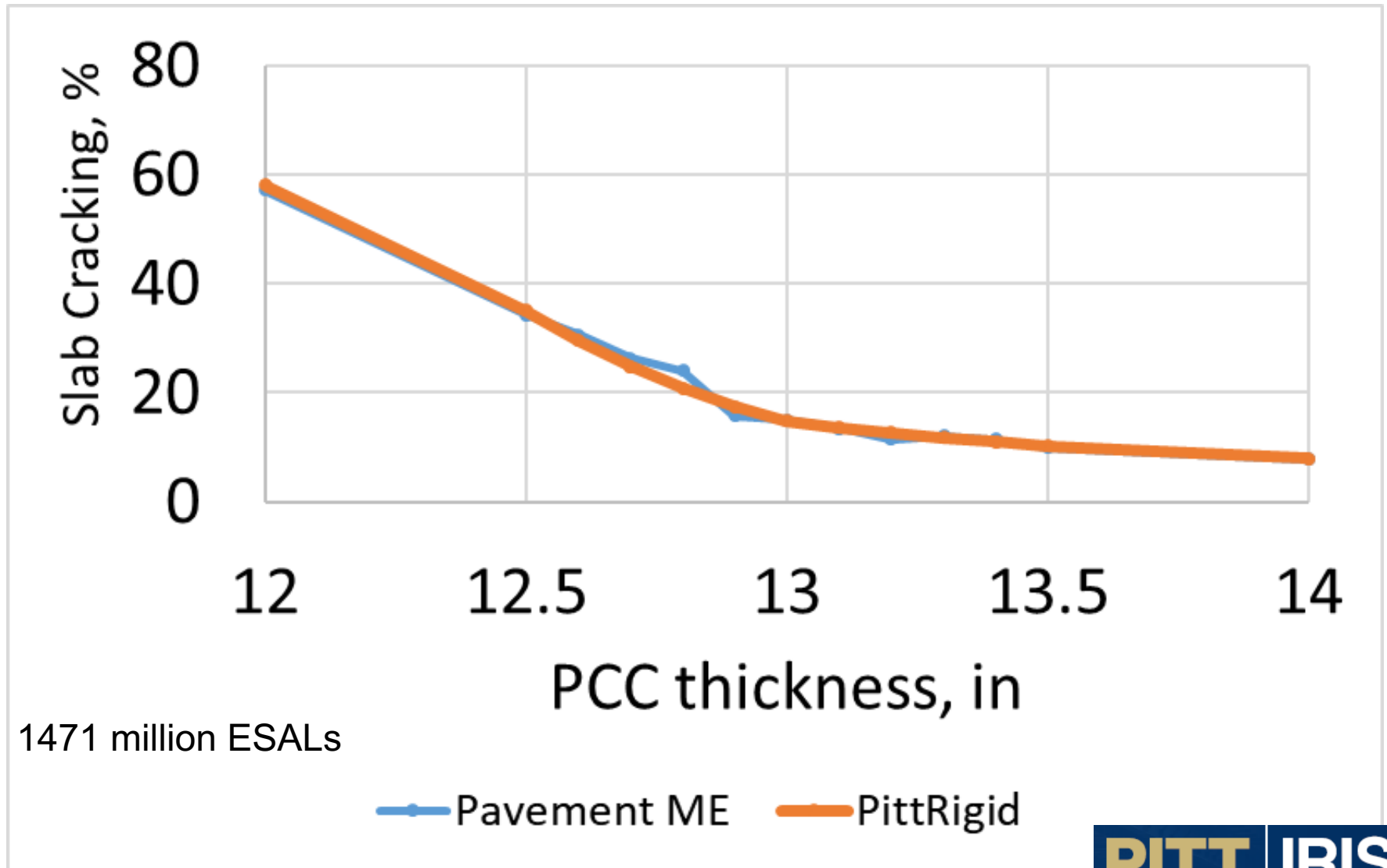
- Concrete modulus of rupture and coefficient of thermal expansion
- Shoulder type
- Concrete slab width
- Base type

Other parameters: defaults recommended by ARA, Inc. for Pennsylvania conditions (ARA 2015)

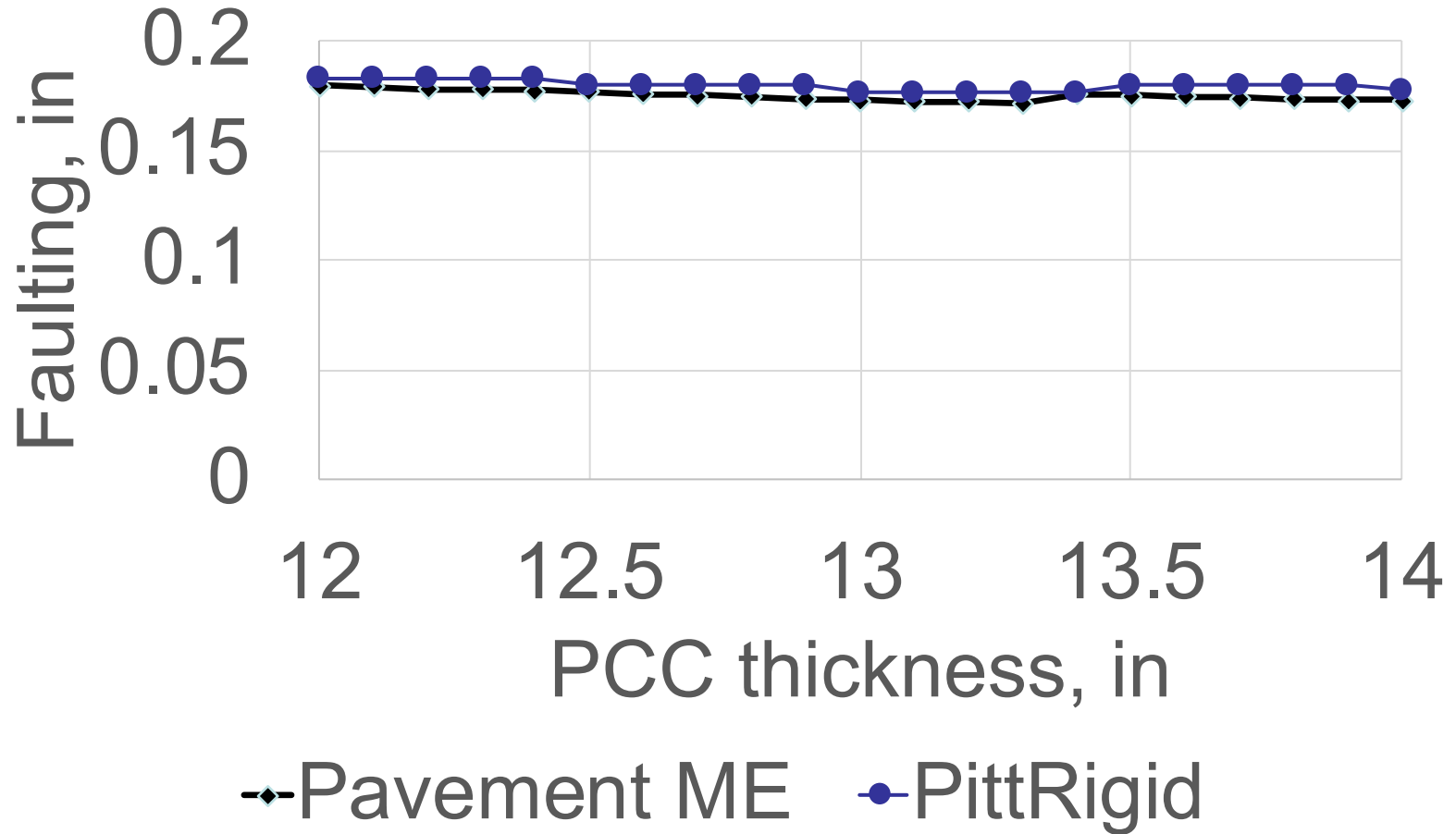




Comparison of Cracking Predictions



Comparison of Faulting Predictions



260 million ESALs

Conclusions

- PittRigid-ME is not intended to replace Pavement ME, but to supplement it
- PittRigid-ME is a simple MEPDG-based design and analysis tool for Pennsylvania concrete pavements
- PittRigid-ME:
 - Matches Pavement ME for the selected sets of inputs
 - Can be expanded for other design inputs
 - Can be updated after local calibration or for improved performance prediction models

Early Opening of Concrete Pavements to Traffic

The Problem

- Current traffic-opening criteria
 - empirical
 - overly conservative (Crovetti and Khazanovich, 2005)
 - causing unnecessary construction delays and cost
- Concrete strength measurements
 - indirect (based on strength of cast aside beams or cylinders)
 - expensive

“Do not open a new pavement slab to general public traffic or operate paving or other heavy equipment on it for 7 days, or until the concrete has reached a minimum flexural strength meeting the requirements of Table 2301-18, or minimum compressive strength of 3,000 psi; whichever occurs first.”

Table 2301-18	
Minimum Strength Requirements for Opening Pavements to Construction and to General Public Traffic	
Slab Thickness, in	Flexural Strength, psi
≤7.0	500
7.5	480
8.0	460
8.5	440
9.0	390
≥ 9.5	350

MnROAD Study



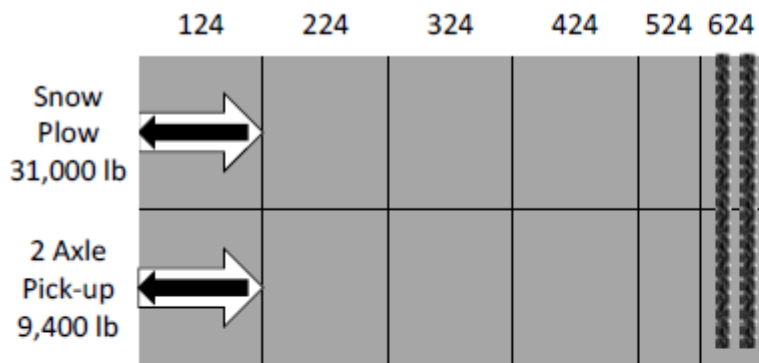
Loading 2 hours after paving



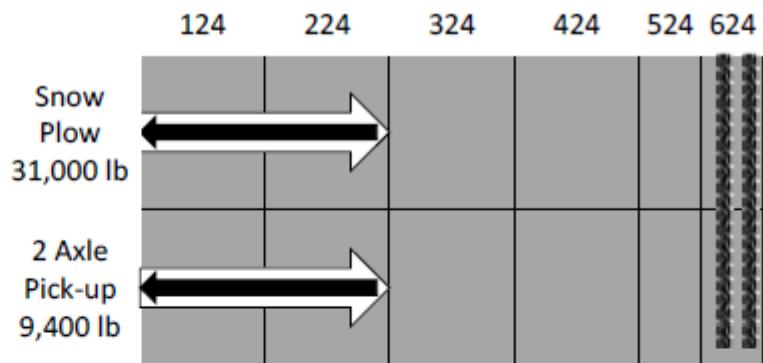
Van Deusen et al, 2018

MnROAD Study

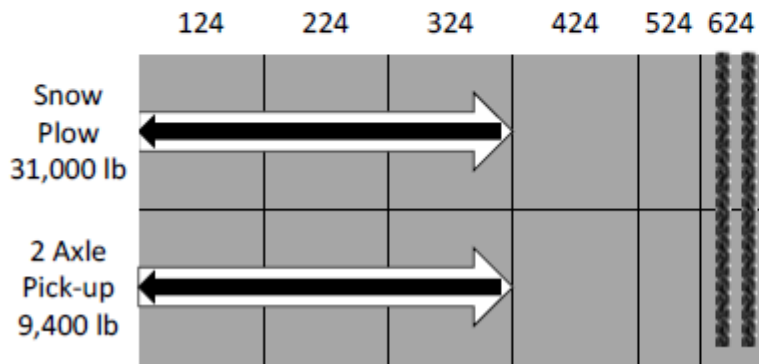
Loading 3-11 hours after paving



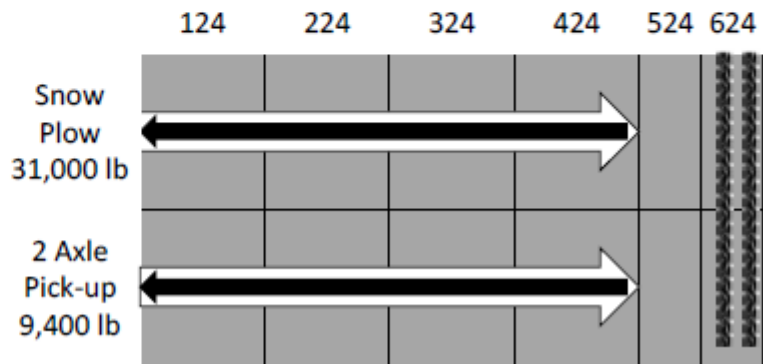
(a)



(b)



(c)



(d)

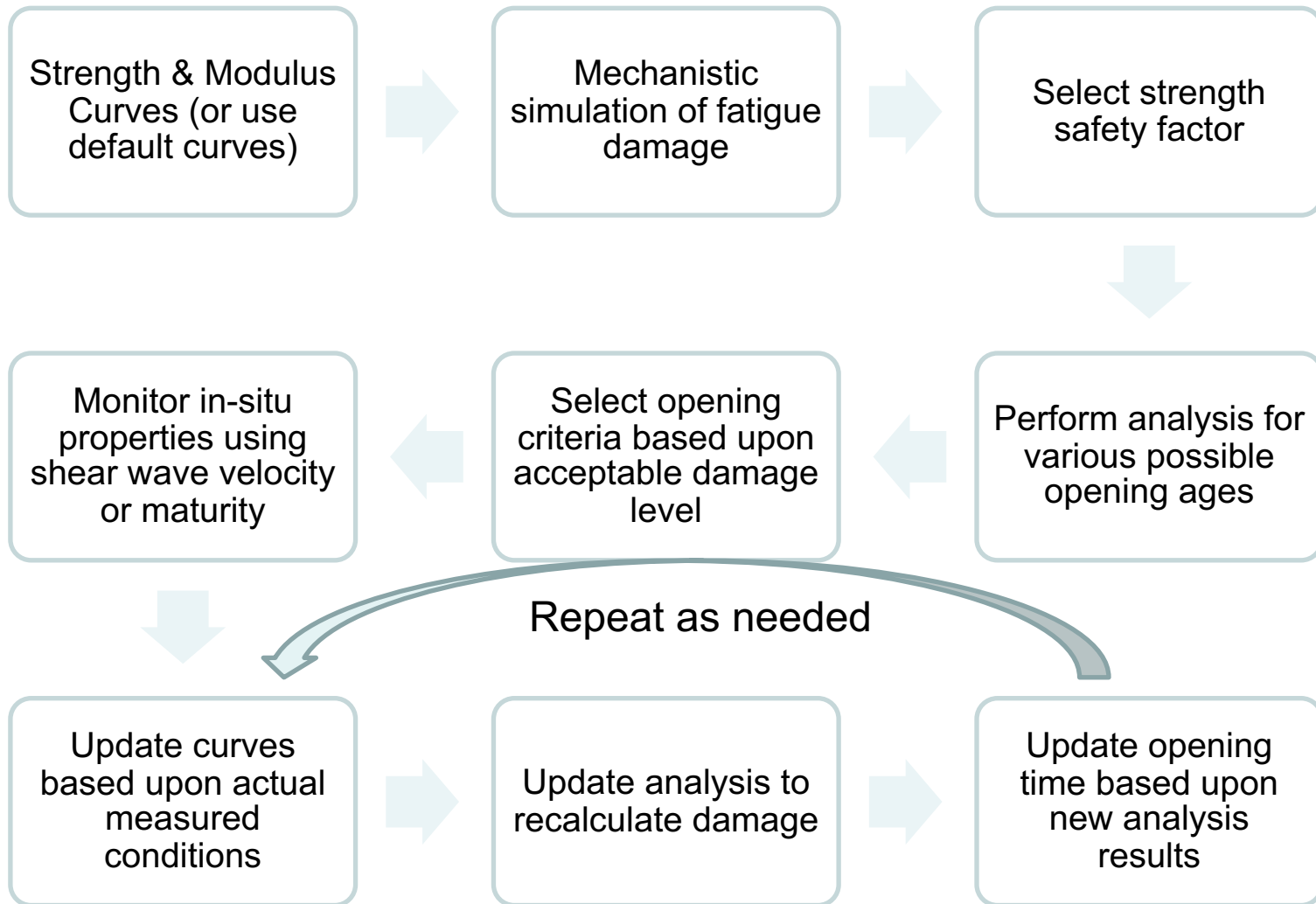
No visible damage!

Van Deusen et al, 2018

Project Tasks

- Task A: Literature review
- Task B: Laboratory and field testing
- Task C: Develop mechanistic-empirical model
- Task D: Conduct traffic simulation
- Task E: Final Report

Mechanistic-Empirical Model



Potential Project Benefits

- Reduction of construction time and cost
- Reduction of traffic congestion and user cost